

樣品承認書

附表二

編號：M30-52201-000

品名/型號：RFANT5220110A0T 2.4GHz ANTENNA	
料號：M30-52201-000	
申請日期：91.9.2	申請部門：LAN
製造(代理)商：華新	主管：Richard 申請人：朱碧燕
適用機種、PC板名：CBT1K. CWB1K	
規格(材質、尺寸、公差、圖面...)： 如附件	
☐ 客戶之環保要求 ☐ NA ☐ 其它 _____	
樣品產生來源：1. ☒ 研發階段 2. ☐ 設計變更 3. ☐ Second Source 4. ☐ 已量產，補確認 5. ☐ _____	
測試結果：	
☒ 電子：ok!	測試人：Joyce
☐ 機構：	測試人：
☐ 電源：	測試人：
☐ 軟體：	測試人：
☐ 其他：	測試人：
關鍵特性： NA!	
核准：Richard	承辦：徐素君



零組件承認申請單

附表一

承認書編號: H30-52201-000

品名	RF ANT 5220110A0T 2.4GHz ANTENNA		
料號	M30-52201-000		
檢驗依據	☐ 圖面【 】 ☒ 樣品 ☐ 其他【 】		
供應廠商	☒ 製造商 ☐ 代理商	廠商名稱 華新科技	
樣品來源	☒ 研發階段 ☐ 設計變更 ☐ 第二來源 ☐ 補確認 (已量產)		
備註欄: NA!			
☐ 客戶之環保要求 ☒ NA ☐ 其它 _____			
注意事項 (關鍵特性): NA!			



核准: LiChang/CL
1 Sep 02 2002

製表: Joyce Chu
91 / 9 / 2

APPROVAL SHEET

MULTILAYER CERAMIC ANTENNA

RFANT BROADBAND Series

2.4 GHz ISM Band Working Frequency

RFANT5220110A0T

Customer : AboCom Systems, Inc.

Approval No : M30-52201-000

Issue Date : 2002/8/13

Customer Approval :

朱碧燕

2002.8.30.



WALSIN Technology Corp.

Authorized By :

[Signature]

FEATURES

- Surface Mounted Devices with a small dimension of $5.2 \times 2.0 \times 1.1 \text{ mm}^3$ meet future miniaturization trend.
- Embedded and LTCC (Low Temperature Co-fired Ceramic) technology is able to future integrate with system design as well as beautifying the housing of final product.
- High Stability in Temperature / Humidity Change
- Free Impedance Matching

APPLICATIONS

- Bluetooth
- Wireless LAN
- HornRF
- ISM band 2.4GHz wireless applications

DESCRIPTION

Walsin Technology Corporation develops a new ceramic embedded antenna specified for 2.4 GHz ISM Band application, as shown in below "CONSTRUCTION". Both of Wireless LAN IEEE 802.11b and Bluetooth™ typically located on this unlicensed frequency band which range covers from 2.4GHz to 2.4835GHz. To fulfil the friendly usage for antenna, this antenna has been designed to a typical 150MHz bandwidth through Walsin's advanced LTCC (Low Temperature Co-fired Ceramic) technology and superior product design via 3D EM Simulation Skill.

This antenna has a rectangular ceramic body with a tiny dimension of $5.2 \times 2.0 \times 1.1 \text{ mm}^3$ meet the future SMT automation and miniaturization requirements on modern portable devices.

CONSTRUCTION

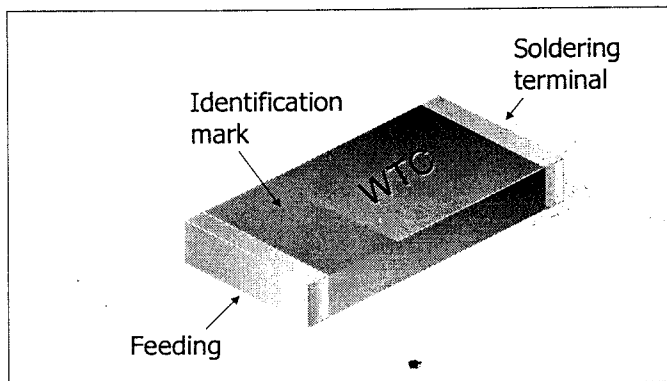


Fig 1. Outline of 2.4GHz Antenna

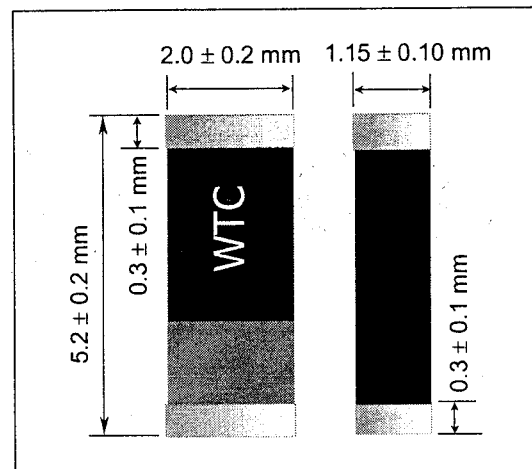
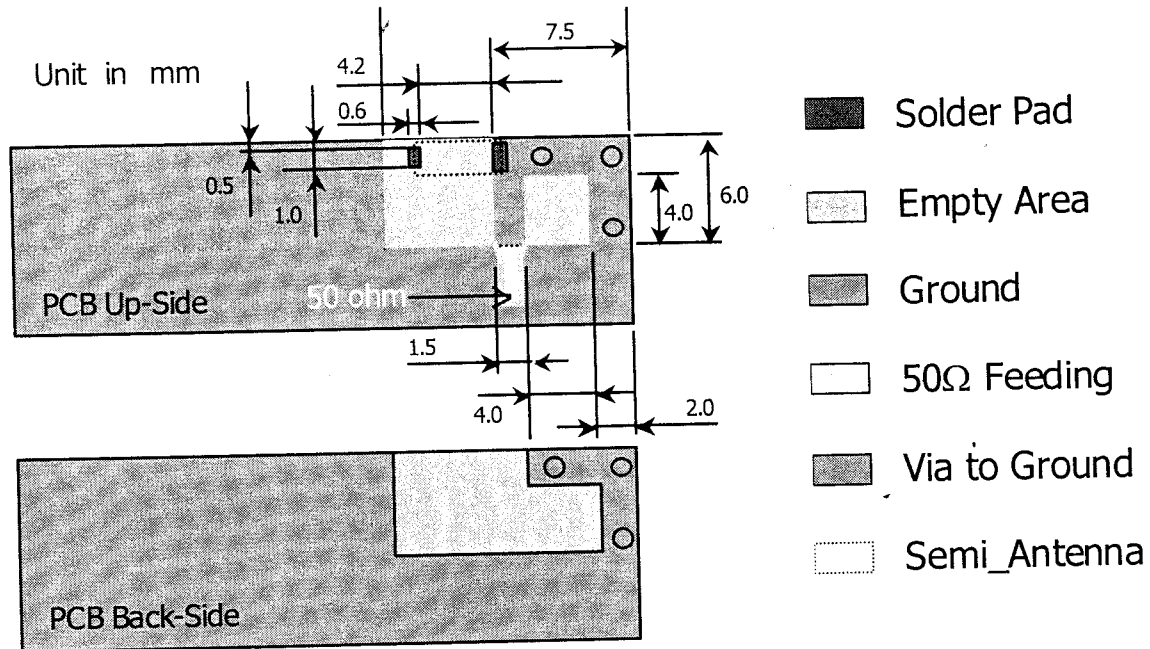


Fig 2. Dimension

MARKING: Upon customer requested, max. 3-digit code is allowed.

SOLDER LAND PATTERN DESIGN

Figure



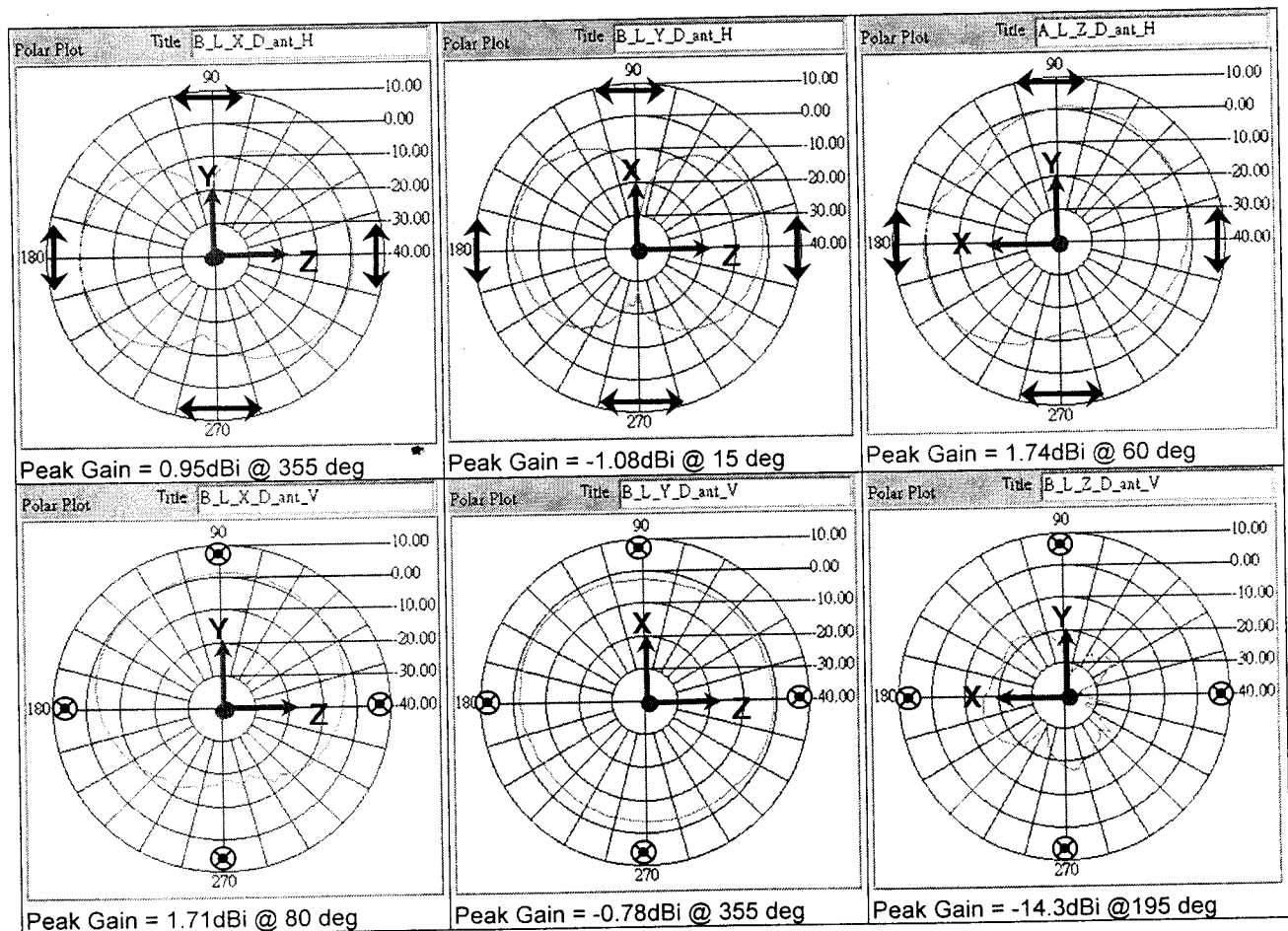
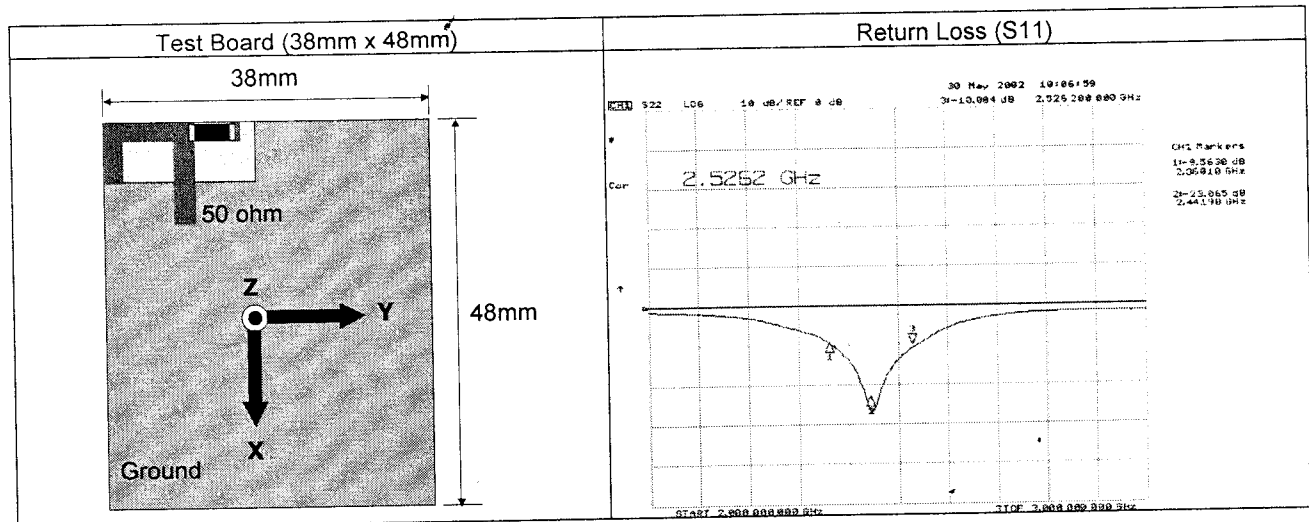
ELECTRICAL CHARACTERISTICS

Item	Specification
Central frequency	2.450 GHz (Note-1)
Bandwidth	150MHz (Typical)
Gain	0 ~ 2 dBi
VSWR	2 max.
Polarization	Linear
Azimuth Beamwidth	Omni-directional
Impedance	50Ω
Rated Power (max.)	3 Watts
Maximum Input Power	5 Watts for 5 minutes

Note-1. Central Frequency, Gain and Bandwidth should be defined after customers' application approval.

RADIATION PATTERN

Radiation Pattern and Gain were dependent on measurement board design. The specification of RFANT5220110A0T semi antenna was measured based on the PCB size and installation position as shown in the below figure



■ RELIABILITY TEST

■ Mechanical performance

Test item	Test condition / Test method	Specification
Solderability	Solder temp. : $235 \pm 5^{\circ}\text{C}$ Immersion time: 2 ± 1 sec Solder: SN63	95% min. coverage of all metallized area
Resistance to soldering heat	Solder: Sn63 Preheating temperature: $150 \pm 10^{\circ}\text{C}$ Solder Temperature: $260 \pm 5^{\circ}\text{C}$ Immersion time: 10 ± 1 sec Measurement to be made after keeping at room temp. for 24 ± 2 hrs.	No mechanical damage. Ceramic surface shall not be exposed in the middle of the termination or on the terminated product edge by leaching.
Drop test	Height : 75 cm Direction : 3 directions Times : 3 times for each direction.	No mechanical damage. Samples shall satisfy electrical specification after test..

Environmental characteristics

Test item	Test condition / Test method	Specification
Humidity Resistance	Humidity: 90% to 95% R.H. Temperature: $40 \pm 2^{\circ}\text{C}$ Time: 500 ± 24 hours. Measurement: After placing for 24 hours Minimum.	No mechanical damage. Samples shall satisfy electrical specification after test.
Temperature cycle	1. 30 ± 3 minutes at $-40^{\circ}\text{C} \pm 3^{\circ}\text{C}$, 2. 10~15 minutes at room temperature, 3. 30 ± 3 minutes at $+85^{\circ}\text{C} \pm 3^{\circ}\text{C}$, 4. 10~15 minutes at room temperature, Total 100 continuous cycles Measurement after placing for 48 ± 2 hrs min.	No mechanical damage. Samples shall satisfy electrical specification after test.
High temperature	Temperature: $85^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Test duration: 24 hours Measurement must be taken after subjection to the above conditions, followed by exposure in room environment for 1 to 2 hours.	No mechanical damage. Samples shall satisfy electrical specification after test.
Low temperature	Temperature: $-40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ Test duration: 24 hours Measurement must be taken after subjection to the above conditions, followed by exposure in room environment for 1 to 2 hours.	No mechanical damage. Samples shall satisfy electrical specification after test.

The performance of embedded ceramic antenna is sensitive influenced by customer's ground area, PC board size, thickness, material, mechanical design and the material of housing for end product.

The performance is guaranteed based on the installation as shown in above, to reserve a "Π" network is suggested for final matching if the housing included as shown in the right.

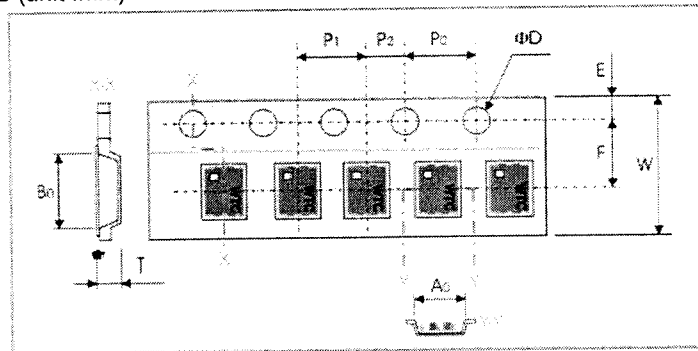
Walsin engineers have significant expertise on embedded antenna designs and applications. We can work closely with you to ensure the requirements are met, and optimise the Walsin antenna performance when installing on your application.

ORDE RING CODE

RF	ANT	763511	0	A	1	T
Walsin RF device	Product code ANT : Antenna	Dimension code Per 2 digits of Length, Width, Thickness : e.g. : 763511 = Length 76, Width 35, Thickness 11	Unit of dimension 0 : 0.1 mm 1 : 1.0 mm	Application A : 2.4GHZ ISM Band B : GSM 900/1800 Dual Band C : GSM 900 D : GSM 1800 E : GPS F : W-CDMA G : PHS	Specification Code from 0 ~ 9 dependent on different electrical specification	Packing T : 7" Reeled G : 10" Reeled B : Bulk X : SFC product

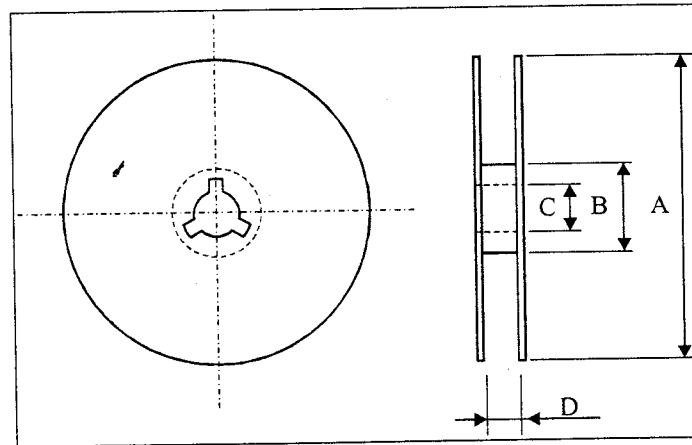
PACKAGING

Plastic Tape specifications (unit :mm)



Index	Ao	Bo	ΦD	T	W
Dimension (mm)	2.40 ± 0.10	5.50 ± 0.10	1.55 ± 0.05	1.20 ± 0.10	12.0 ± 0.10
Index	E	F	Po	P1	P2
Dimension (mm)	1.75 ± 0.10	5.50 ± 0.10	4.00 ± 0.10	4.00 ± 0.10	2.00 ± 0.10

Reel dimensions



Index	A	B	C	D
Dimension (mm)	Φ178	Φ60.0	Φ13.5	12.4±0.1

Typing Quantity:2000 pieces per 7" reel

CAUTION OF HANDLING

Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

Storage condition

- (1) Products should be used in 6 months from the day of WALSIN outgoing inspection, which can be confirmed.
- (2) Storage environment condition.
 - Products should be storage in the warehouse on the following conditions.
 - Temperature : -10 to +40°C
 - Humidity : 30 to 70% relative humidity
 - Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
 - Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
 - Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.

Products should be storage under the airtight packaged condition.