

EMC TEST REPORT

According to FCC CFR47 Part 18 Subpart C

JOB Number : LBE051655

1. This test report does not constitute an endorsement by NIST/NVLAP or U.S Government.
2. This test report is to certify that the tested device properly complies with the requirements of FCC Rules and Regulations Part 18 CFR47 Subpart C Intentional Radiators.
All tests necessary to show compliance to the requirements were and these results met the specifications requirement.

*This laboratory is registered by the NIST/NVLAP, U.S.A.
The test reported herein have been performed in accordance
with its terms of registration.*



1. Applicant Name : SAMSUNG ELECTRONICS CO., LTD.
416 Maetan 3-Dong, Yeongtong-Gu, Suwon-Si,
Gyeonggi-Do, Korea, 443-742

2. Identification of tested device

2.1 FCC ID : A3LMOTR1ST
2.2 Device Name : MICROWAVE OVEN
2.3 Trade Name : Amana
2.4 Model Number : AMV5164BAB
Variant Model : None
2.5 RF Output Power : **1000** W (by IEC 705 method)

3. Test Procedure and Items

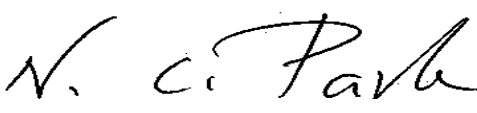
3.1 FCC/OST MP-5 : 1986

4. Issued Date : August 11, 2005

Tested by:


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5. Measurement Equipment List

1. Product Description

The equipment under test is a microwave oven sold for commercial use.

Model : AMV5164BAB is a 1000 W microwave oven with digital controls.

Installation Type: Over-the-range

Clock Frequency : 8.0MHz

< Magnetron >

Model : **OM-75P** manufactured by Samsung Electronic Co., Ltd.

< Electrical Ratings >

- 1) Power Supply : 120 V ac, 60 Hz
- 2) Operating Frequency : 2450 +/- 50 MHz
- 3) Power Input : 13.5 A
- 4) RF Power Output : 1000 W (by IEC 705 method)

2. Test Facility

The Semi-anechoic chamber and Conducted measurement facilities used to collect the radiated data are located at 416, Maetan 3-Dong, Yeongtong-Gu, Suwon-Si, Gyeonggi-Do, Korea.

The sites are constructed in conformance with the requirements of ANSI C63.4 and CISPR Publication 22.

3. Accreditation and Listing

The test facilities used to perform radiated and conducted emissions tests are accredited by National Voluntary Laboratory Accreditation Program for the specific of accreditation under Lab Code: 200623-0 to perform Electromagnetic Interference tests according to FCC PART 15 and CISPR 22 requirements.

No part of this report may be used to claim or imply product endorsement by NVLAP or any agency of the US Government.

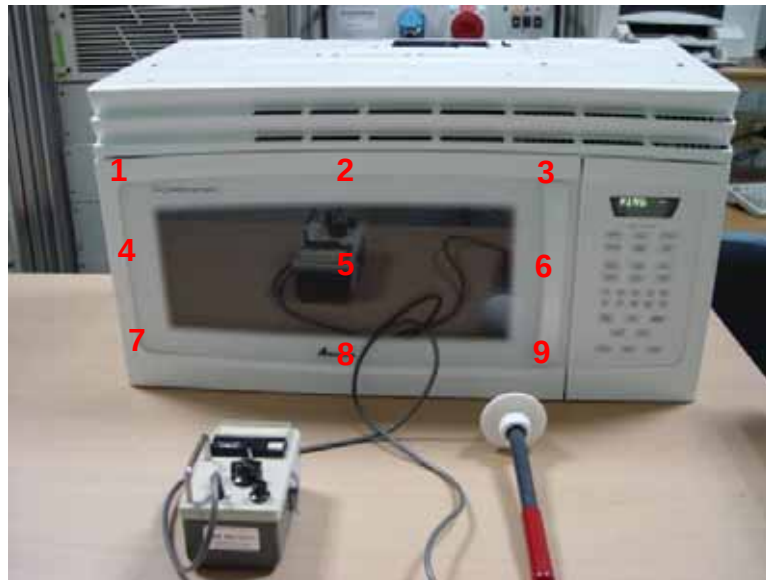
4. Radio Noise Emission Measurement Procedures/Results

4.1 Radiation Hazard Measurement

A 700-ml water load was placed in the center of the oven.

The power setting was set to maximum power.

While the oven was operating, the Microwave Survey Meter probe was moved slowly around the door seams to check for leakage.



The results of this test are as follows.

Probe Location	Maximum Leakage [mW/Cm2]	Limit [mW/Cm2]
1	0.20	1.0
2	0.12	1.0
4	0.12	1.0
All others	0.05	1.0

4.2 Input Power Measurement

Input power and current were measured using a Power Analyzer.

A 700ml water load was placed in the center of the oven and the oven set to maximum power. A 700 ml water load was chosen for its compatibility.

Manufacturers to determine their input ratings commonly use this procedure.



Fig. 2 Test Setup for Input power

The results of this test are as follows.

Input Voltage [Vac]	Input Current [amps]	Measured Input power [watts]	EUT Spec. Input power [watts]
120	13.61	1583	1580

Based on the measured input power, the EUT was found to be operating within the intended specifications.

4.3 RF Output Power Measurement

The Caloric Method was used to determine maximum output power. The initial temperature of a 1000-ml water load was measured. The water load was placed in the center of the oven. The oven was operated at maximum output power for 120 seconds. Then the temperature of the water re-measured.



Fig.3 Test Setup for RF output power

Quantity of water [ml]	Starting Temperature [centigrade]	Final Temperature [centigrade]	Elapsed Time [seconds]	RF Power [watts]
1000	10	33.6	120	823.4
1000	10	32.6	120	788.6
1000	10	31.8	120	760.6
Average RF Power of 3 Trials				790.9

$$\text{Power} = \frac{(4.187 \text{ Joules/Cal}) \times (\text{Volume in ml}) \times (\text{Temp. Rise})}{\text{Time in seconds}}$$

The measured output was found to be **ABOVE 500Watts**. Therefore, in accordance with section 18.305 of Subpart C, the measured out-of-band emissions were compared to the $25 \times \text{SQRT}(\text{power}/500) [\mu\text{V/m}] @ 300\text{M}$ limit.

4.4 Operation Frequency Measurement

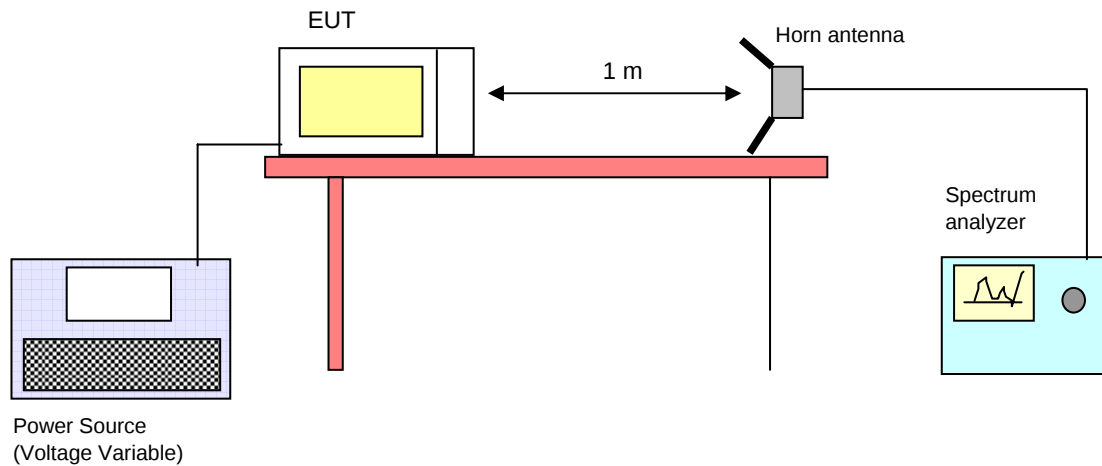


Fig. 4 Operating Frequency Measurements Configuration



4.4.1 Frequency Measurement

Following the above test, after operating the oven long enough to assure that stable operating temperature were obtained, the operating frequency was monitored as the input voltage was varied between 80 to 125 percent of the nominal rating.

The results of this test are as follows.

Line voltage varied from 96Vac to 150Vac.

Initial load : 1000 ml water in the glass beaker

(1) Frequency vs Line Voltage Variation Test

[Room Temperature : 23.0]

Line Voltage Variation (V)	Frequency (MHz)	Allowed Tolerance for the ISM Band (2450MHz)
150 (125%)	Lower : 2404	Lower: 2400 MHz Upper : 2500 MHz
	upper : 2491	
132(110%)	Lower : 2402	
	upper : 2492	
120 (Nominal)	Lower : 2402	
	upper : 2493	
108 (90%)	Lower : 2401	
	upper : 2488	
96 (80%)	Lower : 2401	
	upper : 2491	

Result : PASSED

(2) Frequency vs Load Variation Test

Initial load : 1000 ml water in the glass beaker

[Room Temperature : 23]

Volume of Water (cc)	Frequency (MHz)	Allowed Tolerance for the ISM Band (2450MHz)
1000	Lower : 2402	Lower: 2400 MHz Upper : 2500 MHz
	upper : 2493	
800	Lower : 2404	
	upper : 2495	
600	Lower : 2403	
	upper : 2492	
400	Lower : 2402	
	upper : 2493	
200	Lower : 2404	
	upper : 2491	

Note : Frequency was measured by using nominal voltage (AC120V)

Result : PASSED

4.5 Conducted Emission Measurement

4.5.1 Conducted Emission Measurement Procedure

Configure the EUT System in accordance with ANSI C63.4-2003 section 6 and 7.

Connect the EUT's AC line cord to the EUT port of LISN.

All input terminals are terminated in the proper impedance.

The output ports are connected to the cable provided with the device and the ending port are terminated in the proper impedance.

Using a calibrated coaxial cable, the TEST RECEIVER is connected to the measuring port of the LISN for EUT.

To find out the maximum emission, change the position of the cable, and the EUT operation mode under normal usage of the EUT.

Then, the emission are scanned from 0.15MHz to 30MHz relative to the limit are recorded.

4.5.2 Radiated Emission Measurement Configuration

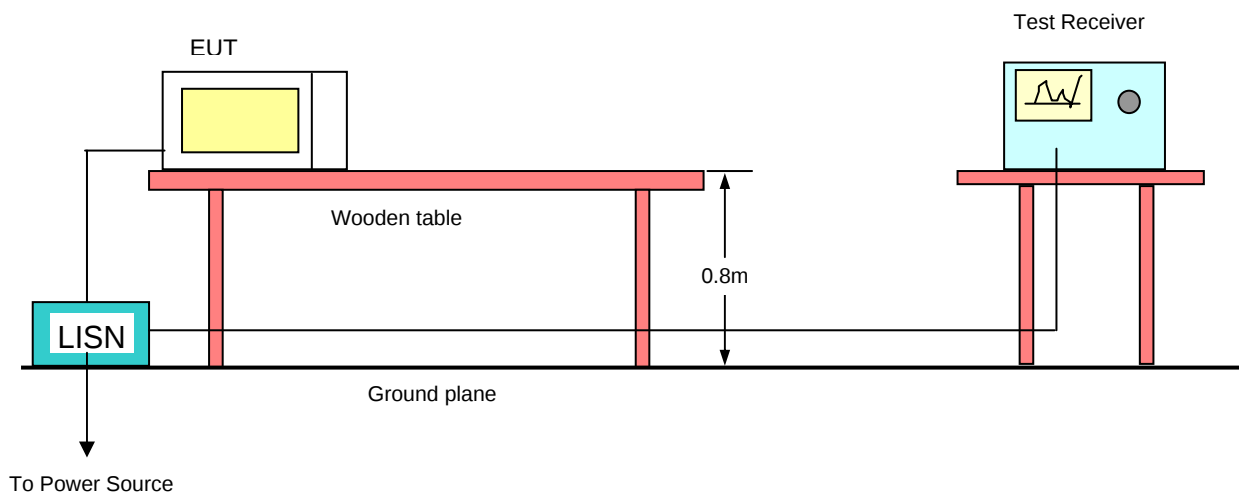
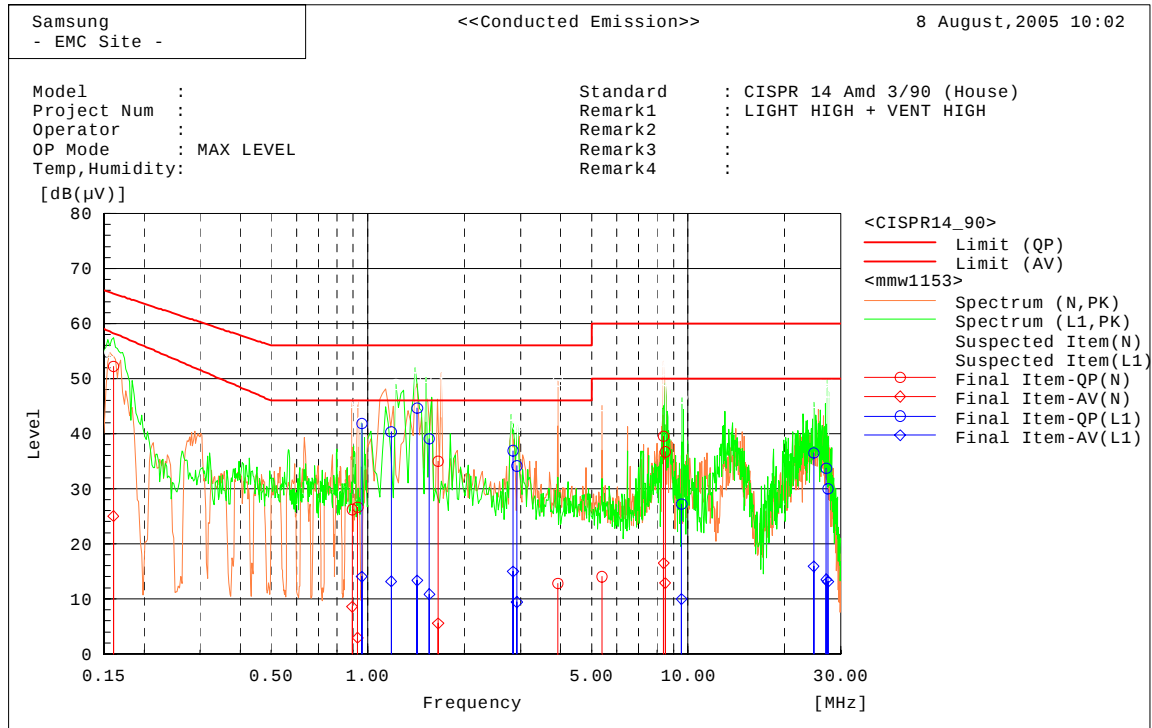


Fig. 5 Conducted Emission Configuration(0.15 - 30MHz)

4.5.3 Conducted Emission Measurement Data(0.15 - 30MHz)



Final Result

--- N Phase ---

No.	Frequency	Reading QP	Reading AV	c.f	Result QP	Result AV	Limit QP	Limit AV	Margin QP	Margin AV
	[MHz]	[dB(μV)]	[dB(μV)]	[dB]	[dB(μV)]	[dB(μV)]	[dB(μV)]	[dB(μV)]	[dB]	[dB]
1	0.16041	52.1	24.9	0.1	52.2	25.0	65.4	58.3	13.2	33.3
2	0.89386	26.1	8.5	0.1	26.2	8.6	56.0	46.0	29.8	37.4
3	0.93015	26.5	2.9	0.1	26.6	3.0	56.0	46.0	29.4	43.1
4	1.6599	34.9	5.4	0.1	35.0	5.5	56.0	46.0	21.0	40.5
5	3.9264	12.7	-5.2	0.1	12.8	-5.1	56.0	46.0	43.2	51.1
6	5.3826	14.0	-5.3	0.0	14.0	-5.3	60.0	50.0	46.0	55.3
7	8.3919	39.5	16.5	0.0	39.5	16.5	60.0	50.0	20.5	33.5
8	8.4966	36.7	12.9	0.0	36.7	12.9	60.0	50.0	23.3	37.1

--- L1 Phase ---

No.	Frequency	Reading QP	Reading AV	c.f	Result QP	Result AV	Limit QP	Limit AV	Margin QP	Margin AV
	[MHz]	[dB(μV)]	[dB(μV)]	[dB]	[dB(μV)]	[dB(μV)]	[dB(μV)]	[dB(μV)]	[dB]	[dB]
1	0.95854	41.7	13.9	0.1	41.8	14.0	56.0	46.0	14.2	32.0
2	1.1829	40.2	13.1	0.1	40.3	13.2	56.0	46.0	15.7	32.8
3	1.4271	44.5	13.3	0.1	44.6	13.4	56.0	46.0	11.4	32.6
4	1.5569	39.0	10.8	0.1	39.1	10.9	56.0	46.0	17.0	35.1
5	2.8448	36.8	14.9	0.1	36.9	15.0	56.0	46.0	19.1	31.0
6	2.9202	34.0	9.3	0.1	34.1	9.4	56.0	46.0	21.9	36.6
7	9.5572	27.1	9.8	0.1	27.2	9.9	60.0	50.0	32.8	40.1
8	24.729	36.0	15.4	0.5	36.5	15.9	60.0	50.0	23.5	34.1
9	27.034	33.3	13.2	0.4	33.7	13.6	60.0	50.0	26.3	36.4
10	27.4005	29.6	12.7	0.4	30.0	13.1	60.0	50.0	30.0	36.9

4.6 Radiated Emission Measurement

4.6.1 Radiated Emission Measurement Procedure

Radiated emission were measured over an inclusive frequency range to 30MHz through the tenth harmonic of the operating frequency. For this test, a 0.8-meter high wooden table in a semi-anechoic chamber supported the device under test. The table was placed on a turntable.

The measurement antenna was placed 3 meters for measurement from 30 to 1,000MHz and 1 meter for measurement from 1 - 25GHz, respectively, for the device under test. The indicated frequency range was swept as device under test was rotated along its vertical axis in 90 degree increments.

During the preliminary tests, the load consisted of 700-ml tap water placed in the center of the oven. The emissions were observed while the device under test was operated at maximum output power.

The level of the emissions near the edge of the designated ISM frequency band was measured. For this test, the load consisted of 700-ml water load located in the center of the oven.

The level of the second and third harmonic were measured inclusively with a 300-ml and 700-ml water load alternately placed in the center and side(or right front corner) of the oven.

The data obtained during these tests is contained on this report.

All other out-of-band emissions were measured while a 700-ml load was placed in the center of the oven. Maximum readings were recorded after variations in antenna polarizations, height, device orientation, load position, and size.

For frequencies above 1GHz, the test receiver detecting mode was set to average detection mode(Model no.:ESI , Rohde & Schwarz).

For all emissions the equivalent 300 meters intensity was calculated assuming linear decrease in the described, there were no over-limit emissions discovered.

4.6.2 Radiated Emission Measurement Configuration

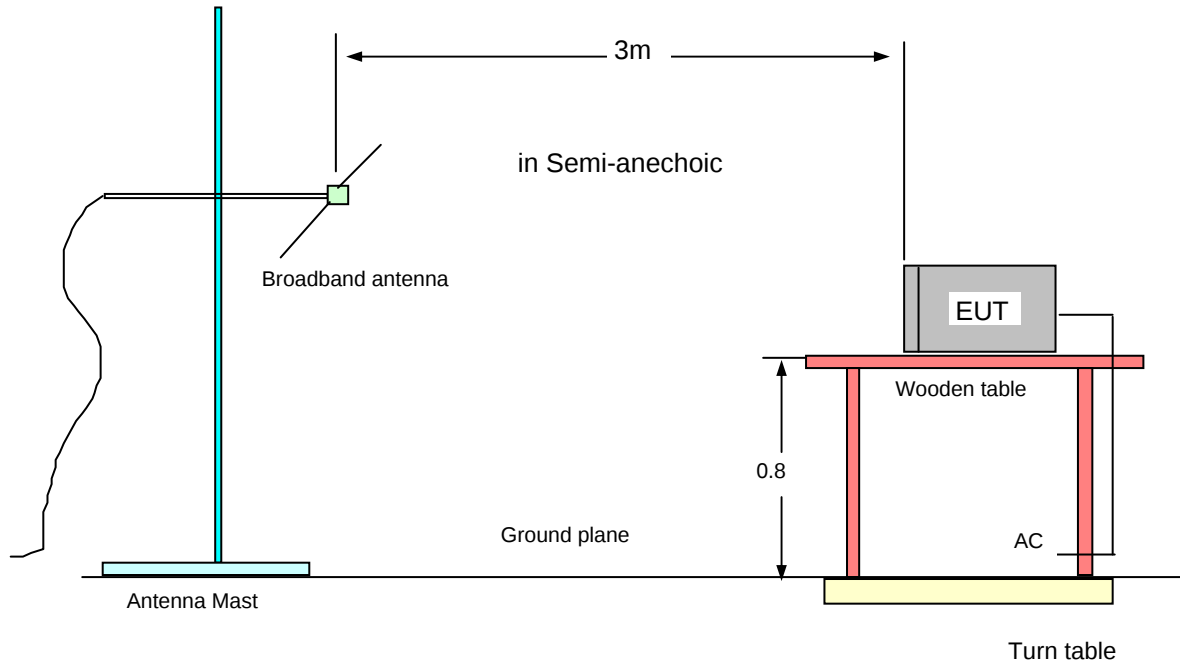


Fig. 6 Radiated Emission Configuration(30 - 1000MHz)

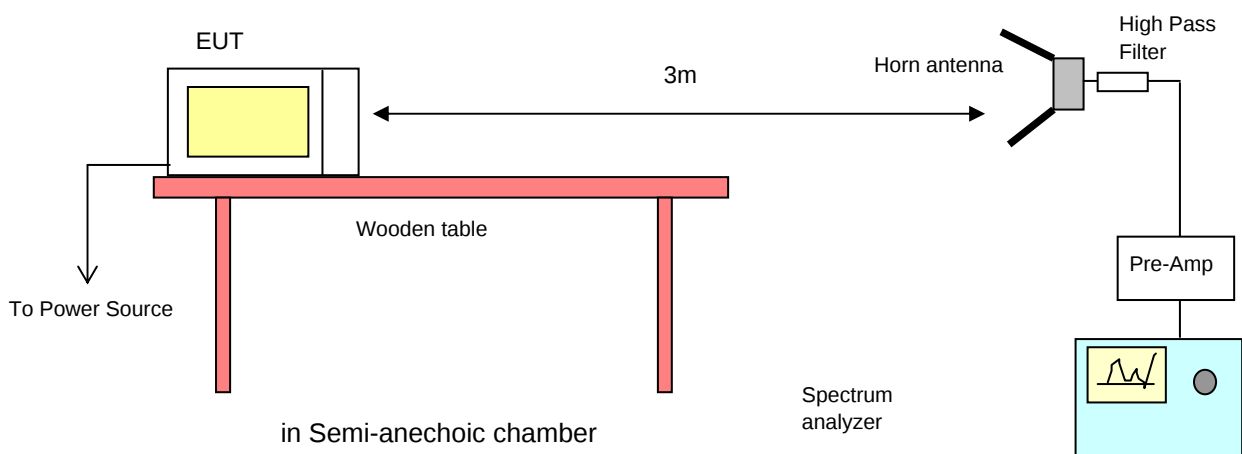


Fig. 7 Radiated Emission Configuration(1 - 25GHz)

4.6.3 Radiated Emission Measurement Data(30 - 1000MHz)

Test distance : 3m

Tested Frequency [MHz]	Meter Reading [A] [dBuV]	Total Loss [B] [dB]	Results [A+B] [dBuV/m]	Limits at 3m [dBuV/m]	ANT Pol.	Margin (Result-Limit) [dB]	Antenna Height [Cm]	Turn table Degree [Deg]
	Pk		Pk			Pk		
344.2	65.8	-11.8	54.0	69.95	V	-15.95	101	357
501.5	62.7	-6.2	56.5	69.95	V	-13.45	151	312
508.6	59.7	-6.0	53.7	69.95	V	-16.25	151	312
582.8	57.9	-5.3	52.6	69.95	V	-17.35	151	84
595.2	61.2	-5.2	56.0	69.95	H	-13.95	101	232
665.9	54.9	-3.8	51.1	69.95	V	-18.85	101	264
697.7	56.1	-3.2	52.9	69.95	V	-17.05	101	353
706.5	55.6	-3.0	52.6	69.95	V	-17.35	101	353
710.1	56.6	-2.9	53.7	69.95	V	-16.25	101	353
826.7	55.0	-2.1	52.9	69.95	V	-17.05	199	52
908.0	61.2	-0.4	60.8	69.95	H	-9.15	151	308
998.2	64.5	1.6	66.1	69.95	V	-3.85	101	156
331.8	63.9	-12.1	51.8	69.95	H	-18.15	101	232
992.86	57.5	1.5	59.0	69.95	H	-10.95	200	104
952.208	62.4	0.7	63.1	69.95	V	-6.85	151	269
982.255	62.4	1.3	63.7	69.95	V	-6.25	151	11

[NOTE]

* $f_0 = 2450\text{MHz}$

* Test distance : 3m

* Results = Meter Reading + Total Loss(Antenna factor + Cable loss)

* Distance Correction factor : $20 \times \log(d1/d2)$ [dBuV/m]

$$20 \times \log(300/3) = + 40\text{dBuV/m}$$

* The limit at 300 meters is 29.95 dBuV/m.

Add 40dB to 29.95 dBuV/m gives a 69.95 dBuV/m @ 3 meters.

4.6.4 Radiated Emission Measurement Data(1 - 25GHz)

Test distance : 3m

Tested Frequency [MHz]	Meter Reading [dBuV]	Total Loss [dB]	AMP [dB]	HPF [dB]	Results at 300m [dBuV/m]	Limits at 300m [dBuV/m]	ANT Pol.	Margin [dB]
1240	54.1	24.7	38.7	0	1.01	29.95	V	-28.94
2118	41.9	26.3	40.4	0	0.25	29.95	V	-29.70
2786	37.4	26.3	40.4	0	0.15	29.95	V	-29.80
3716	46.7	33.6	31.3	0	2.80	29.95	V	-27.15
4954	48.1	34.8	41.7	1	1.15	29.95	V	-28.80
6212	40.3	39.5	41.5	1	0.83	29.95	V	-29.13
7424	51.8	41.1	41.5	1	3.71	29.95	V	-26.24
8654	52.1	36.9	41.8	1	2.29	29.95	V	-27.66
9902	38.0	37.3	41.7	1	0.48	29.95	V	-29.47
12382	58.3	41.2	40.7	1	8.71	29.95	V	-21.24
14858	49.1	41.4	41.7	1	2.73	29.95	V	-27.22
17295	33.7	43.0	41.5	1	0.58	29.95	V	-29.37

* $f_o = 2450\text{MHz}$

* **Total Loss** : Antenna Factor + Cable Loss, **HPF** : High Pass Filter(4.5GHz)

* **AMP** : Pre-amplifier

* The limit at 300 meters is $20 * \text{LOG} (25 * \text{RF Power}/500)$

* Margin = Result-Limit

CALCULATIONS - Calculation of the equivalent 300 meter field strength was performed assuming a linear fall-off in the field strength with increased distance from the EUT.

* Field Strength ($\mu\text{V}/\text{meter}$ at 300 meters) = $K \times 10^{\frac{(MR+TL-AMP)}{20}}$

Where: K is the ratio of: [measurement distance / requirement distance]

MR: Meter Reading

TL: Total Loss

[NOTE]

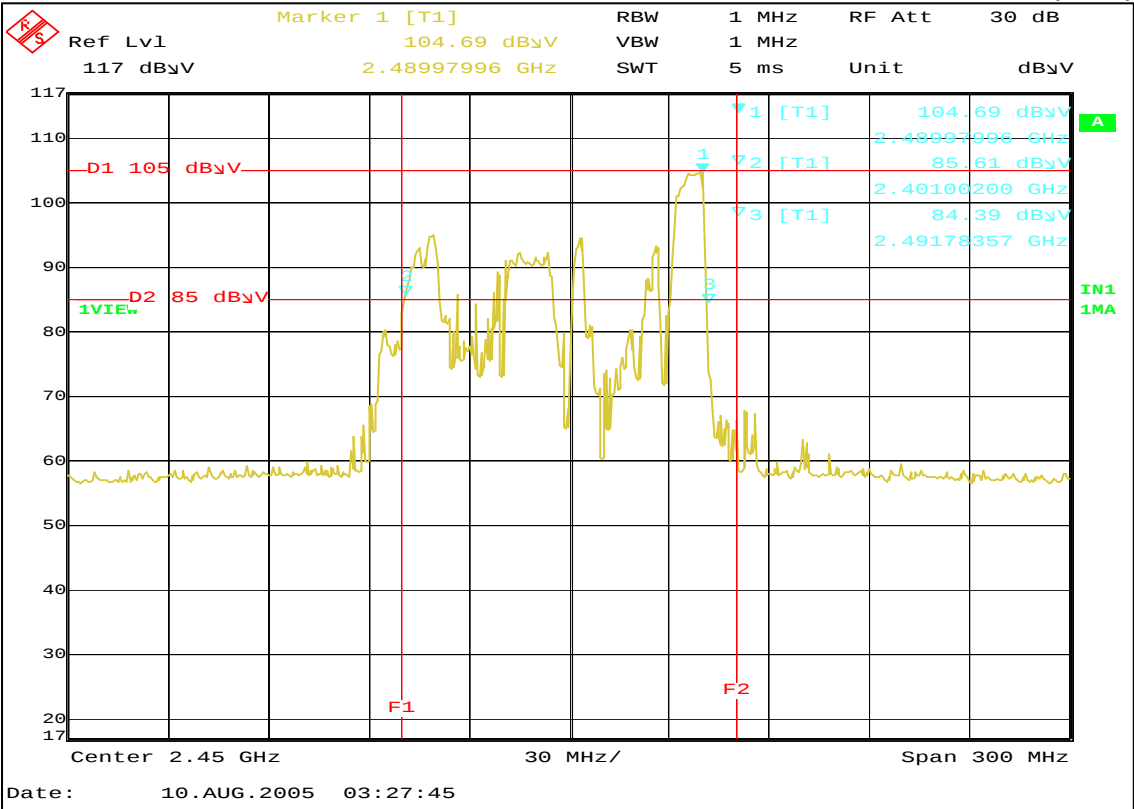
1. Load for measurement of radiation on second and third harmonic : Two loads, one of 1000ml and the other of 450ml, of water were used. Each load was tested both with the beaker located in the center of the oven and with it in the corner.

5. Measurement Equipment List

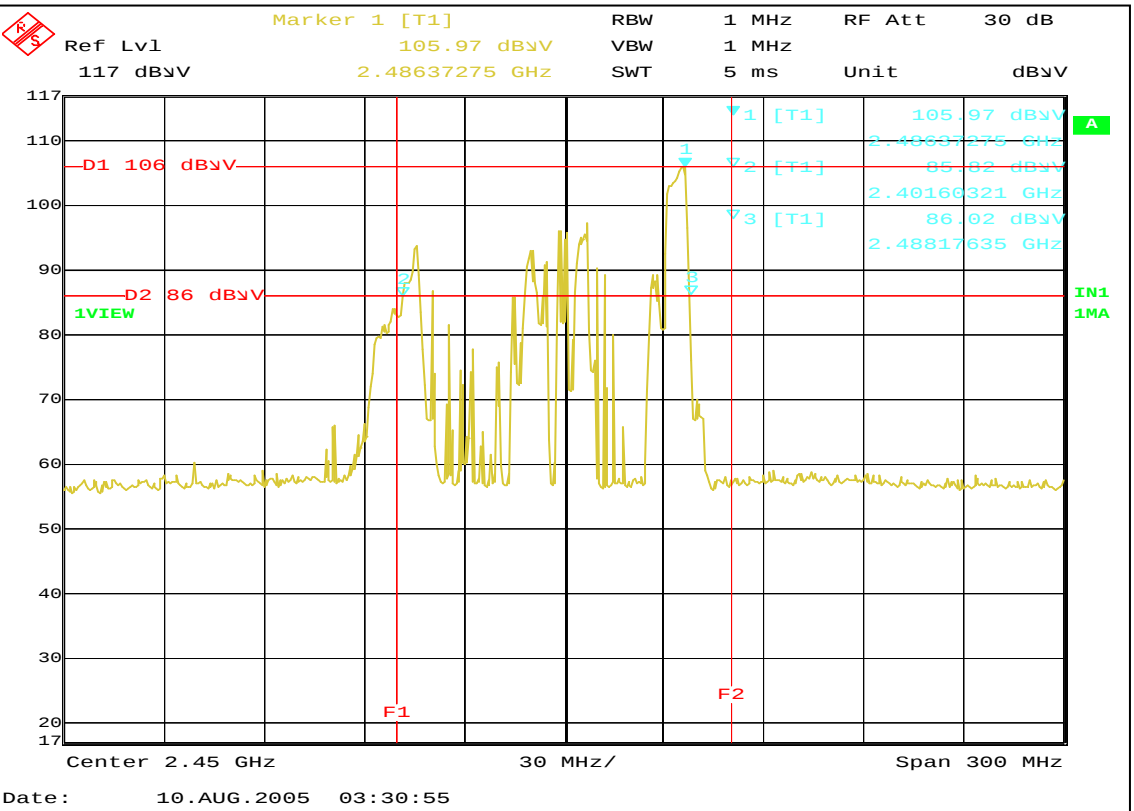
Equipment	Model No.	Serial No.	Makers	Next calibration date and Interval
Field strength meter	ESS30	844861/005	R & S	06/01/11, 12Months
LISN	ESH3-Z5	100262	R & S	06/02/15, 12Months
Spectrum Analyzer	E7405A	MY42000052	Agilent	05/08/26, 12Months
Field strength meter	ESI26	832692/002	R & S	06/02/26, 12Months
Field strength meter	ESCI	100086	R & S	06/01/17, 12Months
Measurement Software	EP5RE	-	TOYO	N/A
Pre-Amplifier	310N	185861	SONOMA	05/09/20, 12Months
Double Ridged Guide Antenna	3115	9505-4441	EMCO	06/01/16, 24Months
Microwave Survey Meter	HI-1501	93661	H.I	06/10/02, 12Months
High Pass Filter	3H10-4500	2	K & L	05/11/11, 12Months
Amplifier	DWT-18213	004-9942	DSB Microwave	05/11/10, 12Months
Biconilog Antenna	CBL6112B	2767	SCHAFFNER	06/06/04, 12Months

Frequency vs Line Voltage Variation Test

96V(80%)

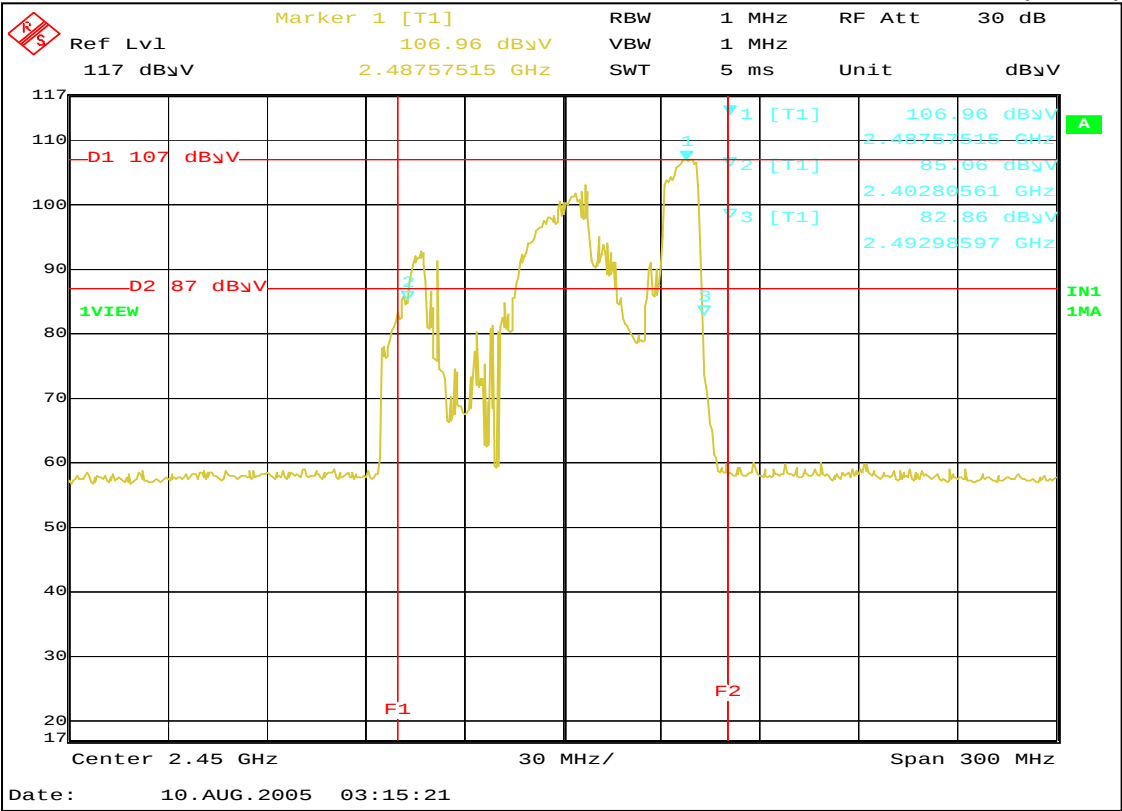


108V(90%)

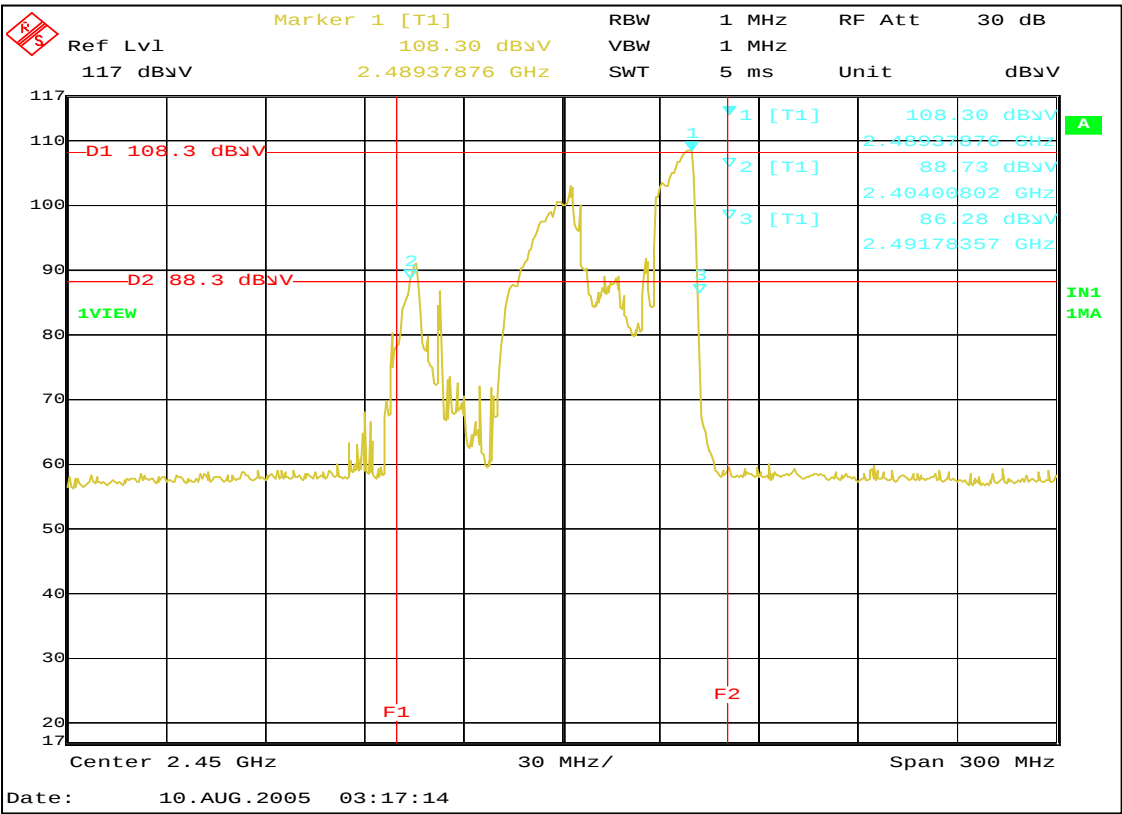


Frequency vs Line Voltage Variation Test

132V(110%)

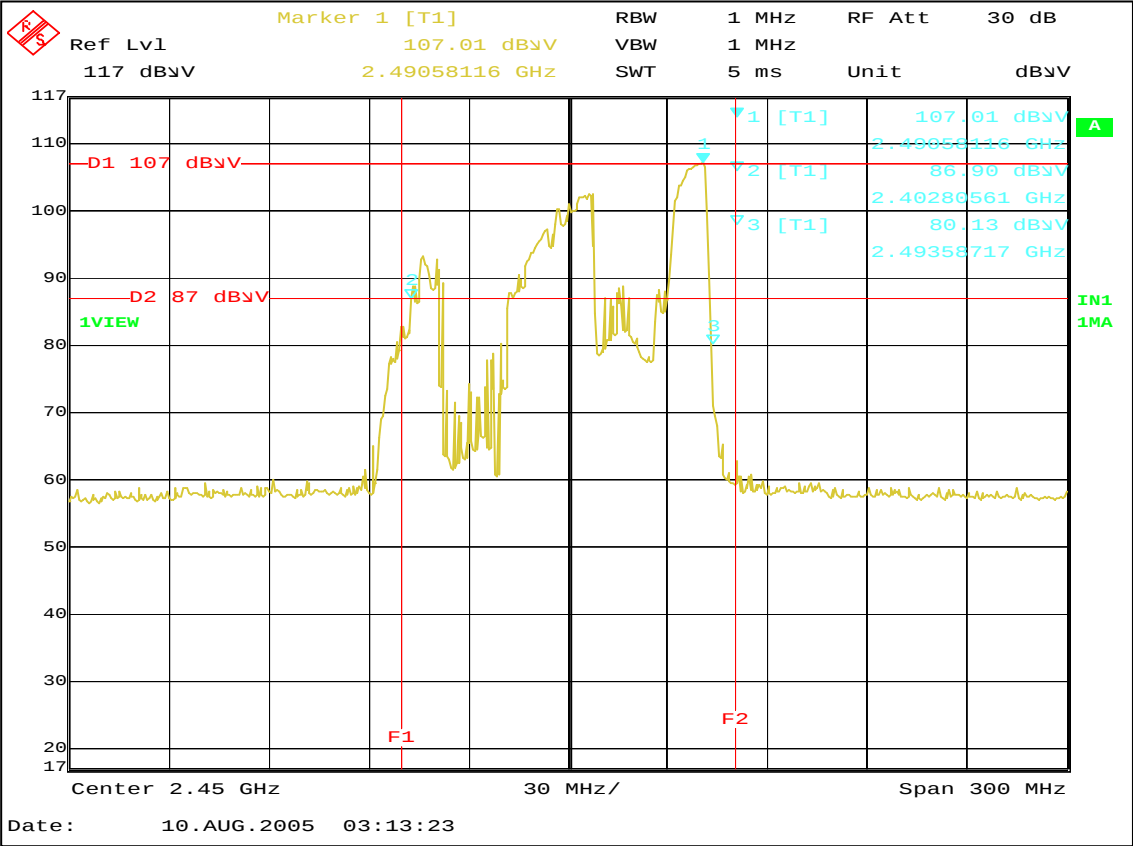


150V(125%)

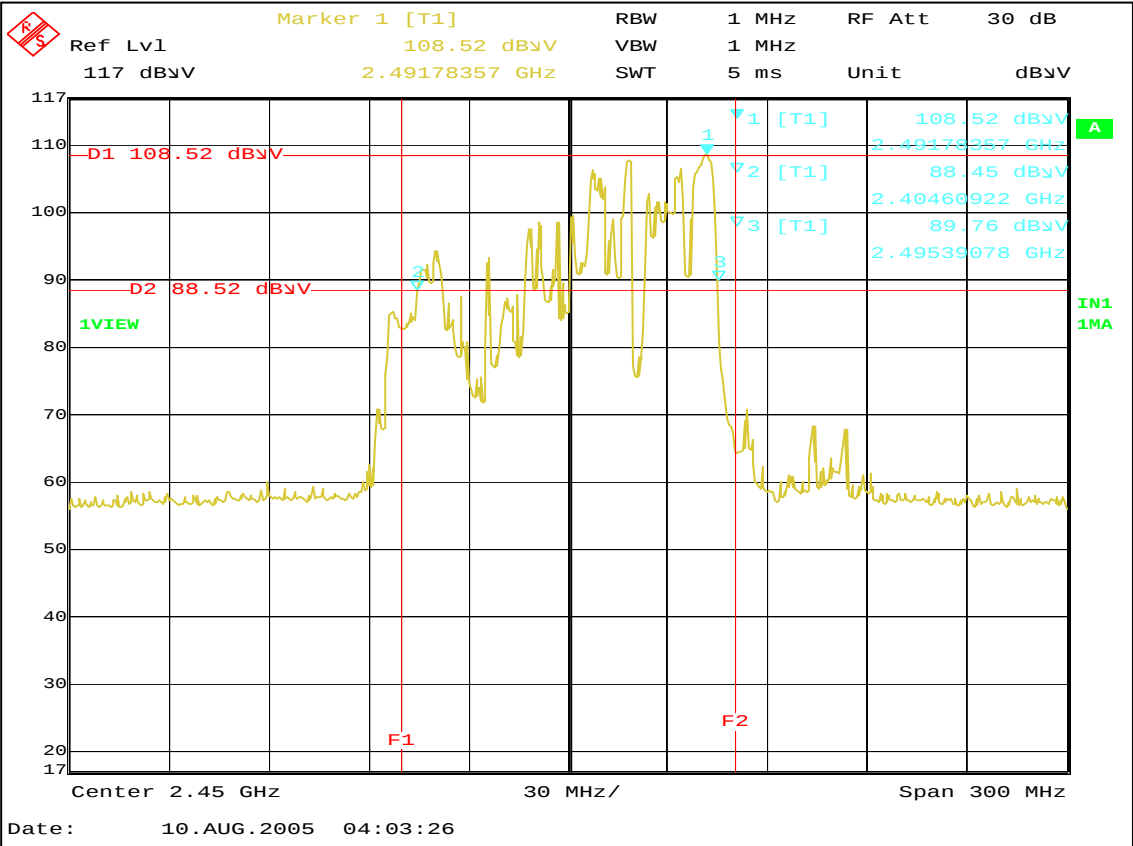


Frequency vs Load Variation Test

120V(1000ml)

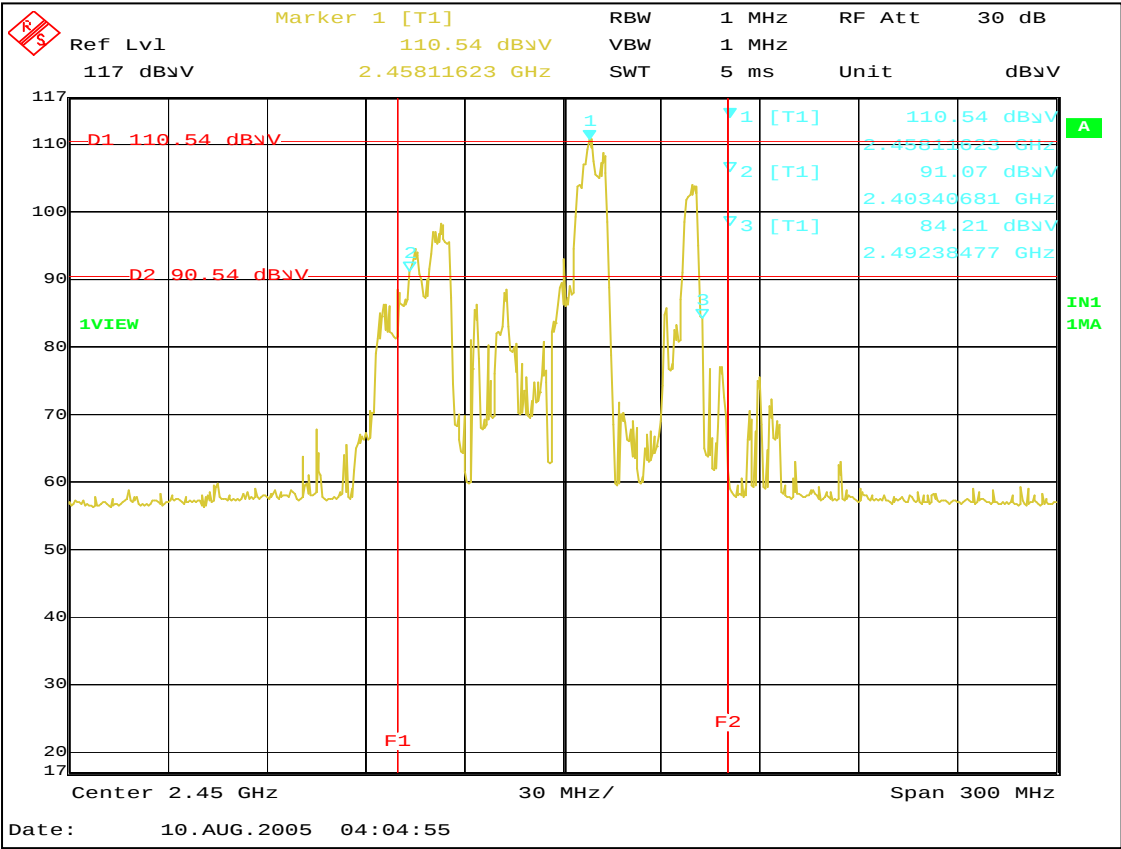


120V(800ml)

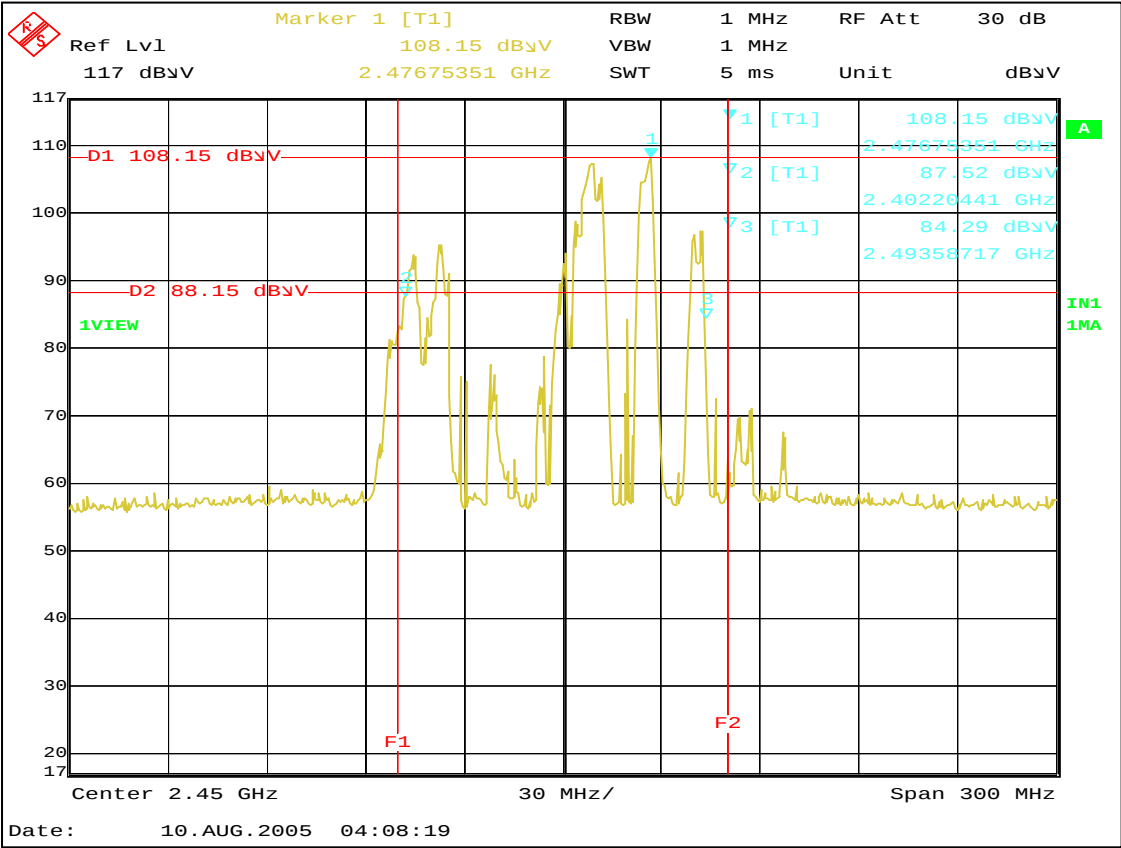


Frequency vs Load Variation Test

120V(600ml)



120V(400ml)



Frequency vs Load Variation Test

120V(200ml)

