

LG Innotek Co., Ltd.

DOCUMENT NO : 05(A)EB-026
DATE : 2005.02.23
TO(CUSTOMER) : LG DAV
SUBJECT :

We would like to request you to recognize above proposal.
Please send back 2 copy with your approval sign for us
after your examination and complete check,
Since we submit following information herewith.

CUST.MODEL NO : 6700NFNL08A

LGIT MODEL NO : TADS-H102F

1. RECORD OF REVISION
2. SPECIFICATION
3. CIRCUIT DIAGRAM
4. ASSEMBLY DRAWING
5. INSULATION MATERIAL PARTS LIST

YOUR VERY FAITHFULLY
TUNER DEVELOPMENT OF
HIGH FREQUENCY COMPONENTS
DIVISION

CUSTOM APPROVAL SECTION

A P P D	2005.02.23 Y.S RO
C H K D	2005.02.23 H.R Lee
D S G D	2005.02.23 H.D KIM

RECORD OF REVISION	
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[illegible]

					LG Innotek Co., Ltd.					
					A P P D.	C H K D.	D S G D.	MODEL NO: TADS-H102F		
					2005.02.23 Y.S RO	2005.02.23 H.R LEE	2005.02.23 H.D KIM	TITLE:		
										SPECIFICATION
SYMB	NO	APPD	CHKD	DSGD						DOCUMENT NO: BR 40643 (1/1)

S P E C I F I C A T I O N

LG Innotek Co., Ltd.

A P P D.	C H K D.	D S G D.	MODEL NO	T A D S - H 1 0 2 F
2005.02.23 Y. S. Ro	2005.02.23 H.R. Lee	2005.02.23 H.D KIM		
			DOCUMENT NO	B C 4 0 5 7 8

S P E C I F I C A T I O N

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1. Common
- 1- 1. Application
- This specification applies to TMI type (RF Front-End system) for TV, VCR, DVD
- 1- 2. Structure
- Refer to the attached assembly drawing.
- 1- 3. Circuit
- Refer to the attached circuit diagram.
2. General specifications.
- 2- 1. Applicable broadcasting system
- NTSC M / US CH
- 2- 2. Receiving system
- Upper Heterodyne
- 2- 3. Intermediate frequency
- Picture intermediate frequency : 45.75 MHz
- Sound intermediate frequency : 41.25 MHz
- 2- 4. Receiving channel
- VHF LOW : 2 ~ B Ch
- VHF HIGH : C ~ W+11 Ch
- UHF : W+12 ~ 69 Ch
- 2- 5. Output channel of modulator
- US 3 / 4 Ch

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	Terminal NO. 2
3 Ch	OPEN
4 Ch	GND

2- 6. Input / Output condition

ANT nominal impedance

ANT IN : 75Ω unbalance

ANT OUT : 75Ω unbalance

Video in impedance : 0.7kΩ ~ 1.3kΩ (typ. 1kΩ)

Audio in impedance : 10kΩ min.

Control impedance : 1kΩ min. (typ. 10kΩ)

Video out load : 10kΩ

Audio out load : 100kΩ

2- 7. Operating temperature range

Temperature: -10 ~ +60

(Normally Air Temperature)

Humidity : less than 65%RH

2- 8. Storage temperature range

Temperature : -10 ~ +70

(Normally Air Temperature)

Humidity : less than 70%RH

2-9. Guarantee voltage for operation

Terminal		Supply voltage			
		min.	typ.	max.	unit
+B		4.8	5.0	5.2	Vdc
TU		29.0	32.0	34.0	
CONTROL	VCR Mode	4.8	5.0	5.2	
	TV Mode	-	-	0.5	

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2-10. Maximum ratings

Terminal	Supply voltage	Unit
+B	6.0	Vdc
TU	35.0	
CONTROL(MD:ON)	6.0	

(Note) Within “+B” supply voltage at SCL,SDA,terminal.

2-11. Current consumption

Terminal	Current consumption			
	min.	typ.	max.	unit
+B	-	170	200	mA
TU	-	1.5	5.0	
CONTROL(MD:ON)	-	47.0	173	μA

2-12. PLL characteristics of tuner section

2-12-1. I2C Write data format

	MSB							LSB	
Address byte	1	1	0	0	0	MA1	MA0	R/W=0	A
Divider byte 1	0	N14	N13	N12	N11	N10	N9	N8	A
Divider byte 2	N7	N6	N5	N4	N3	N2	N1	N0	A
Control byte	1	CP	T2	T1	T0	RSA	RSB	OS	A
BAND SW byte	X	X	X	X	BS4	BS3	BS2	BS1	A

MA1,MA2 Programmable address bits(see address selection table)
N14...N0 Programmable divider bits
 $N = N14 \times 2^{14} + N13 \times 2^{13} + \dots + N1 \times 2^1 + N0$
CP Charge pump current set bit
 60uA(CP=0) 280uA(CP=1)
T2,T1,T0 Test bits
 Normal operation : T2=0,T1=1,T0=1
RSA,RSB Reference divider select bits(see ratio select bits table)
OS Tuning Amp. control bit
 Tuning Voltage ON(OS=0)
 Tuning Voltage OFF , High impedance(OS=1)
BS4...BS1 NPN band switch buffers control bits
 BSn=0:OFF BSn=1:ON
X Don't care

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- Address Selection(I2C bus)

Voltage applied on AS input	MA1	MA0
0V to 0.1X+B	0	0
Open or 0.2VX+B to 0.3X+B	0	1
0.4X+B to 0.6X+B	1	0
0.9X+B to +B	1	1

- Ratio select Bits

RSA	RSB	Reference divider
X	0	640
0	1	1024
1	1	512

2-12-2. I2C Read Data Format

	MSB							LSB	
Address byte(ADB)	1	1	0	0	0	MA1	MA0	R/W=1	A
Status byte(SB)	POR	FL	1	1	1	A2	A1	A0	A

A : Acknowledge

MA1,MA0 Programmable address bits(see address selection table)

POR Power On Reset Flag(Default=1)

POR set : Power ON

POR reset :End-of-Data transmission procedure

FL In-lock Flag

PLL lock(FL=1),PLL unlock(FL=0)

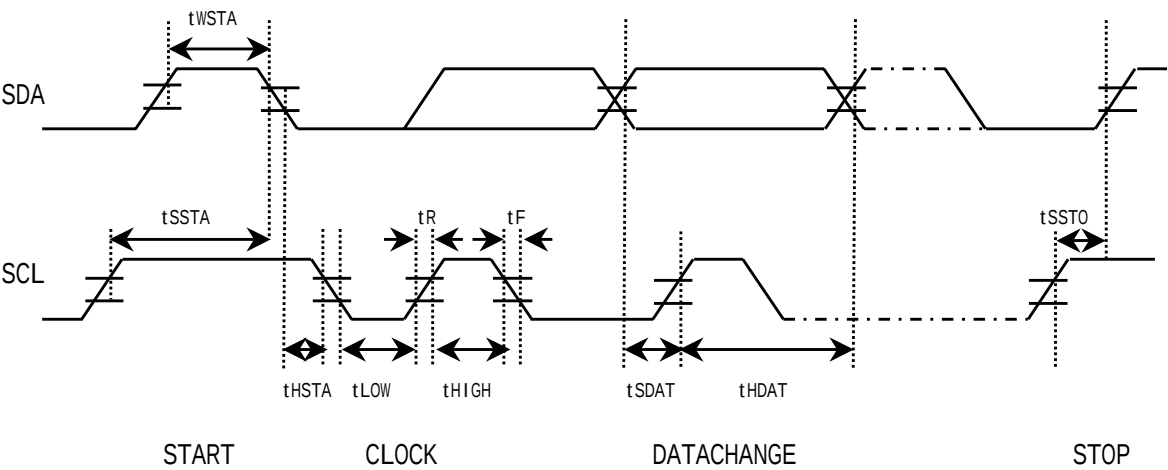
A2...A0 ADC digital data

2-12-3. Input Signal Level (SCL, SDA)

INPUT Signal level	MIN	MAX	Unit
High level	3.0	5.5	V
Low level	-	1.5	

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2-12-4 I²C BUS Time



		MIN	TYP	MAX	
fSCL	SCL clock frequency	0		400	kHz
tWSTA	Start waiting time	1300			nsec
tHSTA	Start hold time	600			"
tLOW	Low clock pulse width	1300			"
tHIGH	High clock pulse width	600			"
tSSTA	Start set-up time	600			"
tHDAT	Data hold time	1300			"
tSDAT	Data set-up time	600			"
tR	Rise time			300	"
tF	Fall time			300	"
tSSTO	Stop set-up time	600			"

2-13. Test condition

Terminal	Supply voltage	Unit	Remarks
+B	5 ± 0.1	Vdc	Ripple:10mVp-p max.
TU	32 ± 2	Vdc	
CONTROL	5 ± 0.1	Vdc	
Ambient temperature	25 ± 5		
Relative humidity	65 ± 10	%RH	

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2-14. Measuring instruments

2-14-1. RF-modulator section

Audio analyzer	: 8903B	HP
Television demodulator	: 5126A	NIHON TSUSHINKI
Spectrum analyzer	: 8568B	HP
Network analyzer	: 8753C	HP
TV pattern generator	: TSG120	TEKTRONIX
	3900N	NIHON TSUSHINKI
Video Measurement	: VM700A	TEKTRONIX

2-14-2. IF section

TV pattern generator	: TG-7/1	SHIBASOKU
	TG2000	TEKTRONIX
IF modulator	: RM54A	SHIBASOKU
	146F	EIDEN
RF converter	: RC51B	SHIBASOKU
	458C-X	EIDEN
Video Measurement	: VM700A	TEKTRONIX
Audio Analyzer	: 8903B	HP
	AM51A	SHIBASOKU

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3. Electrical characteristics

The unit stated in $\text{dB}\mu\text{V}$ is defined the value at 75Ω terminal in this specification. ($0 \text{ dBm} = 109 \text{ dB}\mu\text{V}$)

3- 1. RF-modulator section

Item	Specification				Note
	min.	typ.	max.	unit	
3-1- 1. Video modulation	74	80	86	%	Input signal : 1.0Vp-p white Measure at the output of the standard demodulator.
3-1- 2. Video limit modulation	87	93	99	%	Input signal : 1.5Vp-p stair-steps or ramp. Measure at the output of the standard demodulator.
3-1- 3. V/S ratio	10:3.8	10:4.0	10:4.1	-	Input signal :1.0Vp-p white V : S = 10 : 4 Measure at the output of the standard demodulator.
3-1- 4. Video amplitude frequency characteristics	-3.0	-0.5	+3.0	dB	Measure range : 0.1MHz ~ 4.2MHz Based on 1MHz
3-1- 5. Differential Gain (DG)	-	2	7	%	Input signal : FCC Composite Chrominance : 20 IRE Luminance : 0 ~ 90 %
3-1- 6. Differential Phase (DP)	-	2	7	deg	Input signal : FCC Composite Chrominance : 20 IRE Luminance : 0 ~ 90 %
3-1- 7. Video S/N	45	47	-	dB	Measurement conditions. Measure at the out of the Standard demodulator. (5126A - NIHON TSUSHINKI) and Video Measurement (VM700A - TEKTRONIX) HPF : 100kHz, LPF : 4.2MHz SC TRAP : ON, WEIGHT : ON Input signals : Video : 100% white signal Audio : none Video band : 0.1MHz ~ 4.2MHz

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Item					Specification				Note
					min.	typ.	max.	unit	
3-1- 8. Chroma beat (920kHz P.C.S. beat)					55	65	-	dB	Input signal : 0.4Vp-p 3.58MHz sine wave Use spectrum analyzer to measure the level of Fp + 0.92MHz The value is relative to the level of Fp without video modulation.
3-1- 9. Audio modulation (deviation)					32 (64)	40 (80)	48 (96)	kHz dev (%)	Input signal : 1.04Vp-p 1kHz sine wave (100 % modulation = ± 25kHz dev.)
3-1-10. Audio maximum modulation					150 (300)	220 (440)	-	kHz dev (%)	Input signal : 1kHz sine wave The input should be adjusted to the level just before the saturation of the modulation.
3-1-11. Audio amplitude frequency characteristics					-3	+0.2 -0.6	+3	dB	Input signal : 1.04Vp-p Measure range : 100Hz ~ 10kHz Based on 1kHz
3-1-12. Audio distortion					-	0.5	2.0	%	Input signals : Audio : 1.04Vp-p, 1kHz sine wave Video : 1Vp-p color bar De-emphasis is on.(75μ sec)
3-1-13. Audio S/N					45	48	-	dB	Input signals : Audio : 1.04Vp-p, 1kHz sine wave Video : All black (sync. only) Use standard demodulator of inter-carrier system. De-emphasis is on. (75μ sec)
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Item					Specification				Note
					min.	typ.	max.	unit	
3-1-14. Audio buzz					45	48	-	dB	Video input signal : 1Vp-p color bar Other conditions : same as item 3-1-13.
3-1-15. Video carrier output level					63	66.0	69	dB μ V	Video input signal : 1Vp-p 100% white signal.
3-1-16. P/S ratio (sound carrier level)					-12.5	-14.5	-17	dB	Audio input signal : none Other conditions : same as item 3-1-15.
3-1-17. Video carrier frequency					-150	-	+150	kHz	Video input signal : none
3-1-18. Sound carrier frequency					4493	4500	4507	kHz	Audio input signal : none The measurements are taken after 1 min. from the power on.
3-1-19. Out-band spurious					-	-	39.5	dB μ V	Video input signal : 1Vp-p color bar Measure range : 0 ~ 1GHz Except the range from Fp-4.6MHz to Fp+7.4MHz.
3-1-20. In-band spurious					60	-	-	dB	Input signals : Video : none Audio : none Measure range : Fp-Fp+4.5MHz.
3-1-21. Terminal leakage					-	-	54	dB μ V	Measure range : 0 ~ 1GHz except GND.

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3-1-22. Stability

3-1-22-1. Video carrier frequency rise up time.

The time to approach the set value $\pm 50\text{kHz}$: within 3 seconds

3-1-22-2. Audio carrier frequency rise up time.

The time to approach the set value $\pm 5\text{kHz}$: within 10 seconds

3-1-22-3. Video carrier frequency shift by supply voltage drift.

Within $\pm 10\text{kHz}$ by $\pm 0.3\text{V}$ shift of the supply voltage.

3-1-22-4. Audio carrier frequency shift by supply voltage drift.

Within $\pm 2\text{kHz}$ by $\pm 0.3\text{V}$ shift of the supply voltage.

3-1-23. Thermal Stability

3-1-23-1. Thermal stability of video modulation.

Within $\pm 8\%$ based on the temperature of 25 .

Unless otherwise specified, thermal stability tests shall be performed under the following conditions.

Measurement temperature range : -10 ~ 60

Humidity range : 45%RH ~85%RH

Test measurement order and time :

25 → -10 (2H) → 10 (1H) → 25 (1H) → 45 (1H) → 60 (2H)

3-1-23-2. Thermal stability of video carrier frequency.

Within $\pm 150\text{kHz}$ based on the temperature of 25 .

3-1-23-3. Thermal stability of video carrier output level.

Within $\pm 4\text{dB}$ based on the temperature of 25 .

3-1-23-4. Thermal stability of audio modulation.

Within $\pm 16\%$ on the temperature of 25 .

3-1-23-5. Thermal stability of audio carrier frequency.

Within $\pm 20\text{kHz}$ on the temperature of 25 .

3-1-23-6. Thermal stability of P/S ratio

Within $\pm 3.0\text{ dB}$ based on the temperature of 25 , but the P/S ratio itself should not be less than 13 dB.

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3- 2. ANT SW section

Unless otherwise specified, measurement range shall be 54MHz ~ 810MHz,
and unused RF terminals shall be terminated by rated impedance
Terminator.

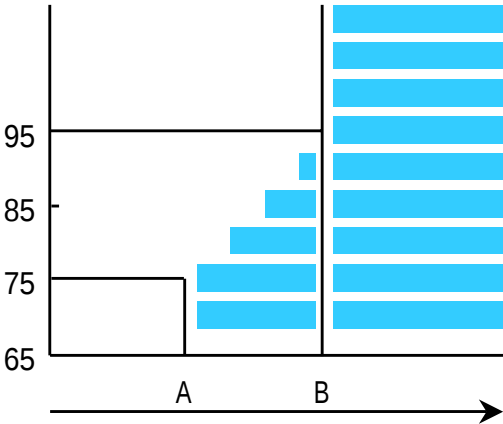
Item					Specification				Note			
					min.	typ.	max.	unit				
3-2-1. Insertion loss					-	5	6	dB	ANT IN to ANT OUT mode : TV (at MD OFF)			
3-2-2. VSWR					-	5.5	7		ANT IN Terminal mode : TV (at MD OFF) 54MHz ~ 810MHz			
3-2-3. VSWR					-	2	4		ANT OUT terminal mode : TV (at MD OFF) 54MHz ~ 810MHz			
					-	2	3		mode : VCR (at MD ON) 61MHz ~ 72MHz			
3-2-4. Isolation					60	65	-	dB	Isolation from ANT OUT to ANT IN mode : VCR (at MD ON) 61MHz ~ 72MHz			
3-2-5. ANT IN leakage - MD - TU OSC					-	-	9.5	dB μ V	mode : VCR (at MD ON) RF-modulator section : none input signal			
					-	-	52	dB μ V	Tuner OSC leakage.			
3-2-6. 2nd Harmonics inter modulation					55	64	-	dB	f1/(f1+f2) ratio mode : TV (at MD OFF)			
									item	freq(MHz)	level(dB) μ V	
									f1	91.25	100	
									f2	103.25	100	
									Both f1 and f2 are not modulated.			
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Item					Specification				Note			
					min.	typ.	max.	unit				
3-2-7. Cross modulation					55	62	-	dB	Then take the smallest ratio from the sideband to f2 as cross modulation value.			
									item	freq(MHz)	level(dB) μ V	
									f1	91.25	105	
									f2	193.25	80	
									f1 is 40% AM modulated by 15.75KHz sine wave. f2 is not modulated.			
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3- 3. Tuner section

When the test characteristics, test point is IF output terminal.

Item					Specification				Note						
					min.	typ.	max.	unit							
3-3-1. IF Rejection										75Ω terminated					
					UHF		60	80	-		dB	ANT INPUT level 65dBμV			
					VHF	HIGH	60	80	-						
						LOW	45	60	-						
					UHF		40	60	-		dB	ANT INPUT level 95dBμV			
					VHF	HIGH	40	65	-						
						LOW	40	60	-						
3-3-2. Image Rejection										75Ω terminated					
					UHF		45	60	-		dB	ANT INPUT level 65dBμV			
					VHF	CATV	45	70	-						
						13 ~ 7	60	75	-						
						6 ~ 2	60	75	-						
					UHF		40	55	-		dB	ANT INPUT level 95dBμV			
					VHF	CATV	40	60	-						
						13 ~ 7	40	60	-						
						6 ~ 2	40	60	-						
					3-3-3. 920kHz Color Beat Rejection										ANT INPUT level p:60dBμV (75Ω terminated) c:44dBμV (75Ω terminated) s:54dBμV (75Ω terminated)
											UHF	50	80	-	
VHF	50	80	-												
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Item					Specification				Note			
					min.	typ.	max.	unit				
3-3-4. CH 6 beat					45	60	-	dB	ANT INPUT level desire : 60dB μ V (75 Ω terminated) undesire : 54dB μ V (75 Ω terminated)			
3-3-5. CH A-5 beat					45	60	-	dB	ANT INPUT level desire : 60dB μ V (75 Ω terminated)			
3-3-6. CB rejection.					0.535 MHz ~ 30 MHz -7dBm min				desire : 55.25MHz ~ 83.25MHz (Ch.2 ~ Ch.6) -66dBm			
3-3-7. 1% Cross modulation					(dB μV) ↑ desire input signal  Un-desire signal (dBμV) → A B							
					CH				A(dB μ V)		B(dB μ V)	
					UHF				64		84	
					VHF		W+11 ~ J		64		84	
							13 ~ 2		64		84	
					Cross modulation value should be within hantched area. Tuner should be measured for 1% cross modulation with ± 2 channel undesired signal.							
3-3-8. +B shift					CH	min.	typ.	max.	unit.	note		
					UHF	-	-	250	kHz	+ B $\pm$ 10% PLL "ON"		
					VHF	-	-	250				
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3-3-9. Over range	CH	Vtu		min.	typ.	max.	unit.
	UHF	28.0 V		2.0	-	-	MHz
		0.5 V		2.0	-	-	
	VHF	28.0 V		2.0	-	-	
		0.5 V		2.0	-	-	
3-3-10. Noise Figure	CH	min.	typ.	max.	unit.	note	
	UHF	-	9.0	14.0	dB		
	VHF HIGH	-	8.0	14.0			
	VHF LOW	-	8.0	14.0			
3-3-11. Power gain deviation	UHF	-	6	12	dB		
	VHF HIGH	-	6	12			
	VHF LOW	-	6	12			
3-3-12. Temperature shift	W+12 ~ 69	-	-	3000	kHz	25 ± 25	
	W+11 ~ J	-	-	3000			
	13 ~ 2	-	-	2000			

3-4. IF section

When the test electrical characteristics when there are no instruction.
fp input level is 70 dB μ V and p/s ratio is -7 dB.

Item		Specification				Note
		min.	typ.	max.	unit	
3-4-1. Video S/N	VHF	45	47	-	dB	A figure in parentheses is spec by LGIT measurement system
	UHF	45	47	-		50% white signal. 87.5% modulation. Sub-carrier trap : on HPF : 100 kHz, LPF : 4.2 MHz

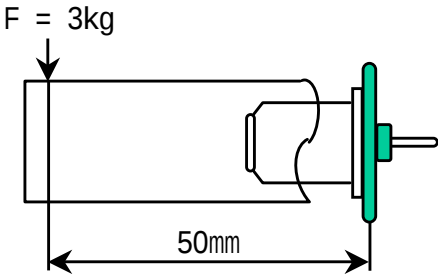
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SYMB	NO	APPD	CHKD	DSGD				

Item					Specification				Note			
					min.	typ.	max.	unit				
3-4-2. Noise limiting sensitivity AIR CATV UHF							45	48	dB μ V	A figure in parentheses is spec by LGIT measurement System		
										50% white signal. 87.5% modulation. Sub-carrier trap : on HPF : 100kHz, LPF : 4.2MHz Video S/N=30dB		
3-4-3. Video output level					0.8	1.0	1.2	Vp-p	Standard color bar:87.5% mod.			
3-4-4. SYNC ratio					25	28.6	30	%	Standard color bar:87.5% mod.			
Burst ratio					17	25	37					
3-4-5. Video amplitude frequency characteristics 1.0 MHz 2.0 MHz 3.0 MHz 3.58MHz								dB	Multi-burst : 87.5% mod. based on 0.5 MHz			
3-4-6. Sin ² T pulse response					70	90	-	%	Sin ² T pulse & bar:87.5% mod.			
3-4-7. Differential Gain					-	5	10	%	5 stair-steps : 87.5% mod. Set modulation at the peak of 5'th chroma signal			
3-4-8. Differential Phase					-	5	10	deg	5 stair-steps : 87.5% mod. Set modulation at the peak of 5'th chroma signal			
3-4-9. Y/C delay time [US 13 CH.]					-100	0	+100	nsec	Sin ² T pulse & bar:87.5% mod.			
					A P P D.		C H K D.		D S G D.		MODEL NO: TADS-H102F	
											TITLE: SPECIFICATION	
SYMB	NO	APPD	CHKD	DSGD							DOCUMENT NO: BC 40578(18/23)	

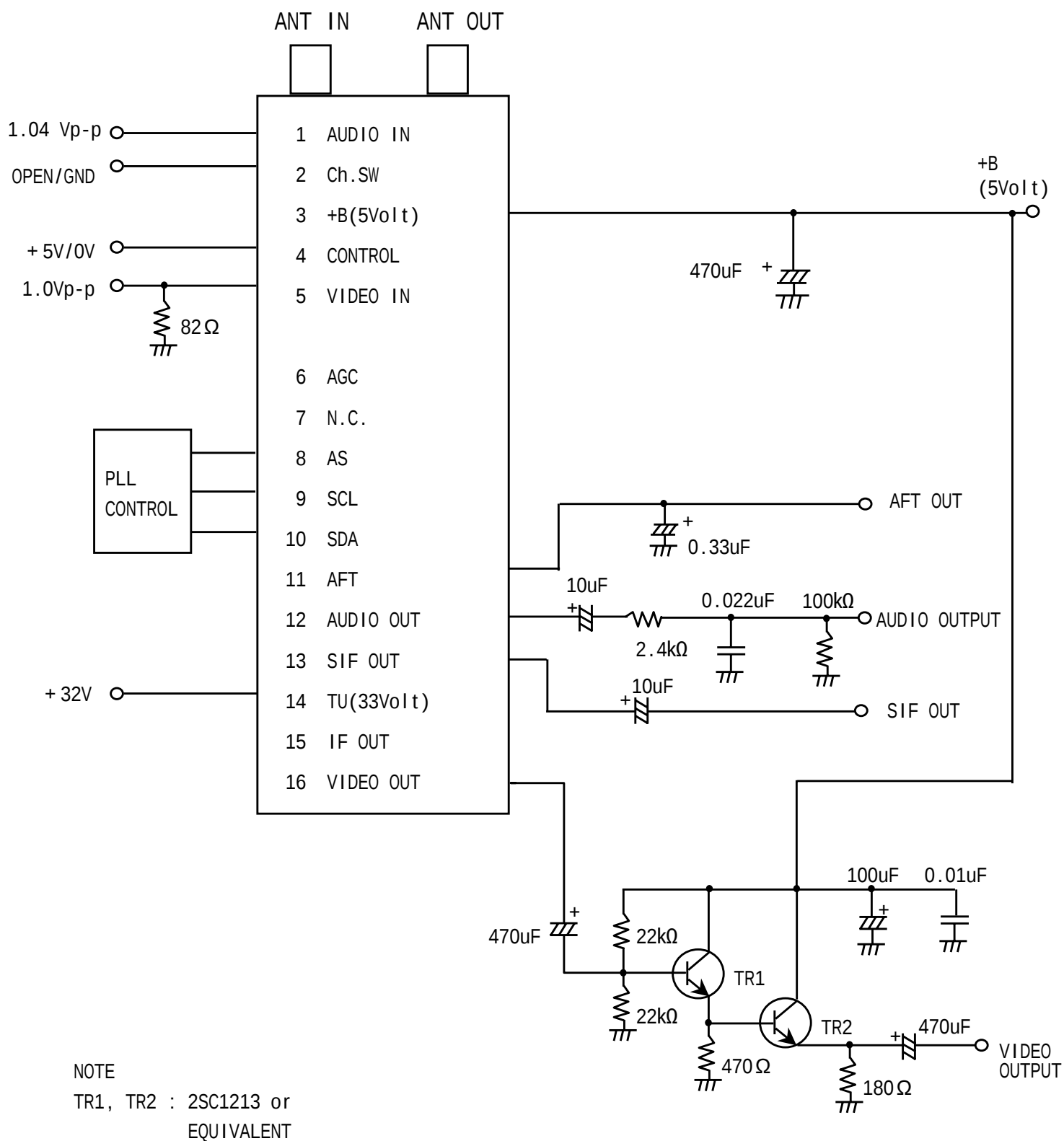
Item					Specification				Note
					min.	typ.	max.	unit	
3-4-10. Audio output level					-7.7	-4.2	-1.2	dBm	1kHz / ± 25 kHz dev. standard color bar:87.5% mod.
3-4-11. Audio distortion					-	1	2	%	1kHz / ± 25 kHz dev. standard color bar:87.5% mod.
3-4-12. Audio frequency characteristics									20Hz ~ 12kHz Based on 1kHz / ± 7.5 kHz dev. standard color bar:87.5% mod. PRE-EMP (75usec) : “ON”
50 Hz					-3	0	+3	dB	
10 kHz					-3	0	+3		
3-4-13. Audio S/N					45	50	-	dB	1kHz / ± 25 kHz dev. standard color bar:87.5% mod. Use IHF filter.(A-Weight Filter)
3-4-14. SYNC buzz					-	50	100	mVp-p	standard color bar:87.5% mod. 400Hz/ ± 25 kHz dev. P/S=-17dB
3-4-15. AFT alignment accuracy [US 11 Ch.]					1.5	2.5	3.5	Vdc	Alignment center : 2.5V IF input level : 90dB μ V P/S=-7dB standard color bar:87.5% mod. (25 ± 10 & 0 ~ 45% Hum)
3-4-16. SIF Output Level					70	85		dB μ V	Video mod. : Color Bar 87.5% mod. RF INPUT Level = 70 dB μ V P/S = -6dB Measure peak of 4.5MHz carrier Level using Spectrum Analyzer and 1:10 Probe.
					A P P D.		C H K D.		MODEL NO: TADS-H102F
									TITLE: SPECIFICATION
SYMB	NO	APPD	CHKD	DSGD					DOCUMENT NO: BC 40578(19/23)

4. ENVIRONMENTAL TESTS (規格値 初期値 変化 範囲 表示)									
Item					Specification			Note	
					TUNER	MODULATOR	IF		
4-1. Heat load test					OSC frequency (PLL : ON) UHF : ±100kHz VHF : ±100kHz	Video modulation ± 8%max Video carrier frequency ± 150kHz max Video carrier output level ± 4dB max Audio modulation ± 18% max Audio carrier frequency ± 20kHz max P/S ratio ± 3dB max	Video S/N ± 6dB Video output ± 0.2Vp-p max Noise limiting sensitivity ± 6dB Audio output ± 30% max	test condition 4-1-1	
4-2. Humidity load test					same as in item 4-1			test condition 4-2-1	
4-3. Cold test					same as in item 4-1			test condition 4-3-1	
4-4. Operating life test					same as in item 4-1			test condition 4-4-1	
4-5. High voltage test					same as in item 4-1			test condition 4-5-1	
4-6. Vibration test					same as in item 4-1			test condition 4-6-1	
4-7. Impact test					same as in item 4-1			test condition 4-7-1	
					A P P D.	C H K D.	D S G D.	MODEL NO: TADS-H102F	
								TITLE: SPECIFICATION	
								DOCUMENT NO: BC 40578(20/23)	
SYMB	NO	APPD	CHKD	DSGD					

Environmental test condition									
Item					Test condition				
4-1-1 Heat load teat					1. Initial value measure at standard test condition. 2. Leave samples in 70 ±2 for 96±5 hours, and in standard test condition for 30 minutes, then take measurements within 1 hour. 3. Supply voltage : standard ±10% 4. Supply voltage cycle : 1.5h on, 0.5h off				
4-2-1 Humidity load test					1. Leave samples in 40±5 for 24±2 hours, and in standard test condition for 30 minutes, then take measurements. 2. Leave samples in 40±5 80 ~ 90% rh, for 96±5 hours, and in standard test condition for 30 minutes, then take measurements within 1 hour. 3. Supply voltage : standard +10% 4. Supply voltage cycle : 1.5h on, 0.5h off				
4-3-1 Cold test					1. Initial value measure at standard test condition. 2. Leave samples in -20 ±2 for 96±5 hours, and in standard test condition for 2 hours, then take measurements within 1 hour.				
4-4-1 Operating life test					1. Take measurements in standard test condition. 2. Leave samples for 1000 hours, then take measurements. 3. Supply voltage : standard				
4-5-1 High voltage test					Ant. IN : ±15kV, 10 times (150pF charged) series R=150Ω				
4-6-1 Vibration test					Vibration test fixture in used to vibrate the tuner with a total amplitude of 1mm and frequency ranging from 10 to 55hz, once per minute consecutively, for 40 minutes in each of three directions, x,y and z.				
4-7-1 Impact test					1. Impact acceleration : 50m/sec ² 2. Impact time : 11msec 3. Impact time & direction : 3 times per each 6 sides				
5. Mechanical characteristics									
5-1 Outline view assembly appearance					No defects of wiring, soldering and assembling. No dirt, rust, corrosion or foreign material.				
					A P P D.	C H K D.	D S G D.	MODEL NO: TADS-H102F	
								TITLE: SPECIFICATION	
								DOCUMENT NO: BC 40578(21/23)	
SYMB	NO	APPD	CHKD	DSGD					

Item					Test condition			
5-2 Appearance structure Dimension Mounting Weight 6. Others 6-1. Ant jack Load Test					As assembly drawing. As assembly drawing. Approximately $60 \pm 5g$ Crack, deflection and shaking should not be existed with 15kg.cm banding moment after caulking.			
								
7. The Certificate of LAED-Free Part 7-1. Information 7-2. LEAD Free Schedule 7-3. LEAD Free Marking					■ PHASE 1 : Component with LAED-free solder (Component with the heatproof nature of solder for LAED-free solder) ■ PHASE 2 : Applicable for Phase 1 & Component's electrode pin with LAED-free ■ PHASE 3 : Applicable for Phase1,2 & LAED-free Component (Overall part and raw material of Component with LEAD-free) ■ PHASE 2 : October. 2004 - Start. The method for the LEAD-free marking on the TUNER & minimum unit of packing box. “ GREEN “ Color Label used.			
					A P P D.	C H K D.	D S G D.	MODEL NO: TADS-H102F
					/			TITLE: SPECIFICATION
								DOCUMENT NO: BC 40578(22/23)
SYMB	NO	APPD	CHKD	DSGD				

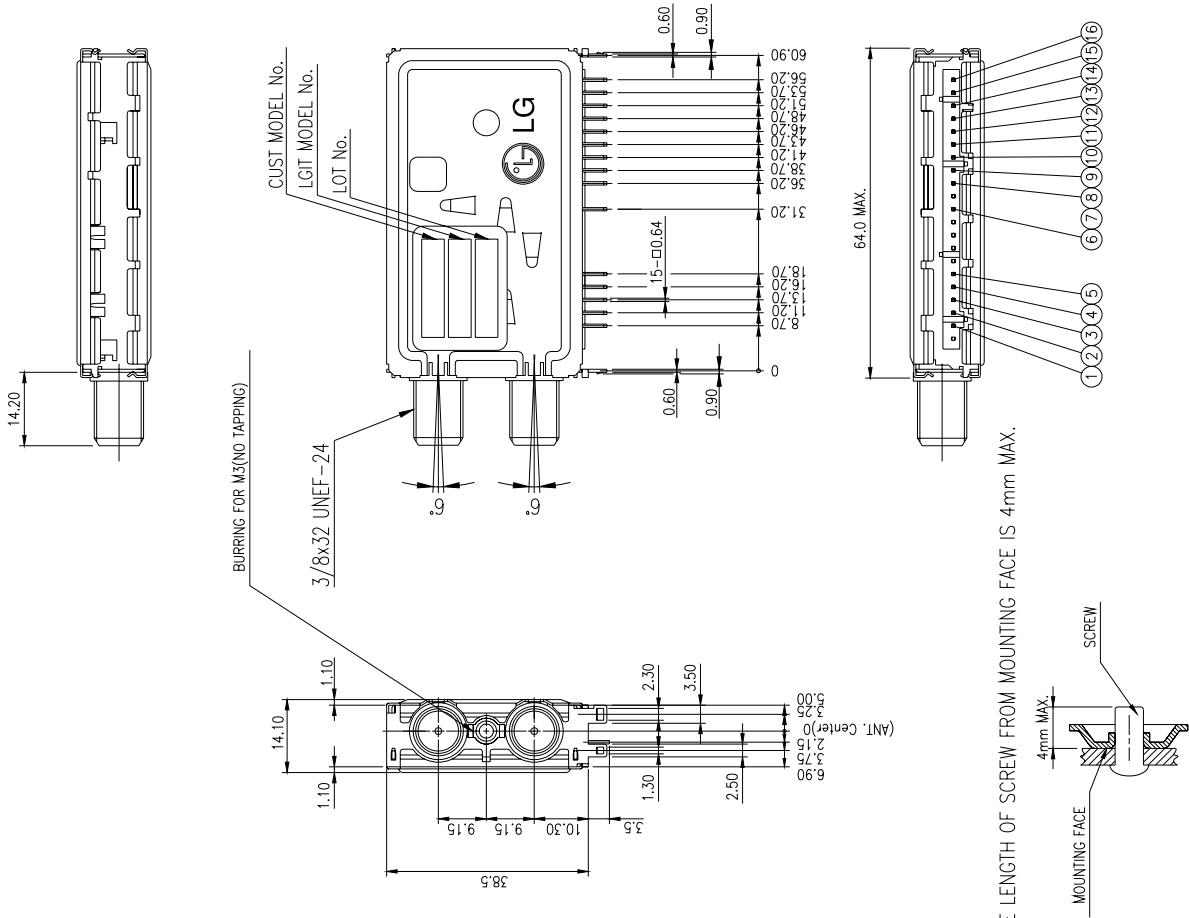
7. TEST CIRCUIT

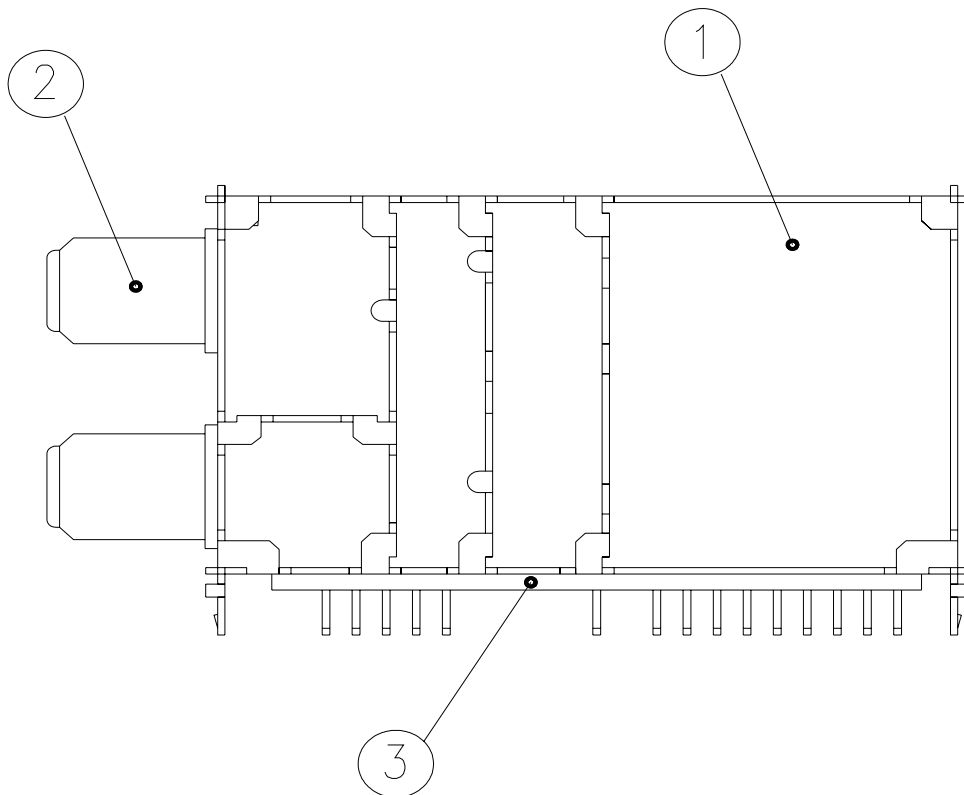


					A P P D.	C H K D.	D S G D.	MODEL NO: TADS-H102F
								TITLE:
								SPECIFICATION
SYMB	NO	APPD	CHKD	DSGD				DOCUMENT NO: BC 40578(23/23)

TERMINAL No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
TERMINAL NAME	A/I	CH/SW	+B	CTR	V/I	AGC	N.C	AS	SCL	SDA	AFT OUT	AUDIO OUT	SIF OUT	TU(33V)	N.C	VIDEO OUT

- NOTE
1. TOLERANCES ARE ±0.5 UNLESS OTHERWISE SPECIFIED.
 2. LOT NO. SHALL BE CONFORMED TO LGIT STANDARD SPECIFICATION.
 3. THE PITCH BETWEEN TERMINAL IS SPECIFIED AT THE ROOT.
 4. MATERIAL OF CHASSIS AND COVER IS TIN PLATE.
 5. AS LONG AS THE OUTER APPEARANCE DOESN'T AFFECT THE PERFORMANCE OF THE PRODUCT, IT CAN BE CHANGED WITHOUT PRIOR NOTICE.
 6. DIMENSION OF P.C.B FOR 3 IN 1, MD MOUNTING.(REFERENCE ONLY)
(VIEWED FROM COPPER PATTERN)





					 LG Innotek CO., Ltd.			
					APPD. '04.11.18 Kim Byoung Yong	CHKD. /	DSGD. '04.11.18 Lee Kap Soul	NOTE TADS-TYPE
								TITLE INSULATION MATERIAL LIST
SYMB	NO	APPD	CHKD	DSGD				DOCUMENT NO. BN40053(1/11)

INSULATING MATERIALS TABLE

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													(3 / 11)
NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HWI PLC	HAI PLC	CTI PLC	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS	
1	PRINTED WIRING	PHENOLIC	HITACHI	MCL-437F	94V-0	300+	200+	-	E80148	▲ SYH-294V-0	SANYOH CO.,LTD	94V-0	
	BOARD	RESIN OF	CHEMICAL								(E52553)		
		COPPER CLAD	CO., LTD							▲ CMK-77X	CMK CORP CO.,LTD	94V-0	
		LAMINATES									(E41363)		
										P10A ▲ OR	GOLDSTAR		
										GSEP-2110A▲	TELECOMMUNICATION		
											CO.,LTD		
											(E71042)		
										 KC-15 ▲	KOREA CIRCUIT		
											CO.,LTD		
											(E55991)		
										 H.C. 140HI ▲	PT.HITACHI	94V-0	
											CHEMICAL INDONESIA		
											(E41480)		
			MATSUSHITA	R-8700	94V-0	120+	200+	500	E81336		GRAND CIRCUIT INDUSTRY	94V-0	
			ELECTRIC								SDN BHD		
			WORK LTD								(E162032)		
										 H.C. 140MA ▲	PT.HITACHI	94V-0	
											CHEMICAL INDONESIA		
											(E41480)		

													(4 / 11)
NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HWI PLC	HAI PLC	CTI PLC	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS	
			OAK INDUSTRIES	*DS-1107(A)	94V-0	256	200+	-	E39283	▲ SH-4456	SAM HAN ELECTRIC		
			KOREA LTD								CO.		
											(E94013)		
										▲ GSEP-2112	GOLDSTAR		
											TELECOMMUNICATION		
											CO.,LTD		
											(E71042)		
										 KC-15 ▲	KOREA CIRCUIT		
											CO.,LTD		
											(E55991)		
										▲  5-V0	SEONG MIN	94V-0	
											ELECTRONICS CO.,LTD		
											(E172689)		
										 H.C. 140DS▲	PT.HITACHI	94V-0	
											CHEMICAL INDONESIA		
											(E41480)		
				OAK-FR2-1	94V-0	300+	200+	-	E39283	▲ GSEP-2108	GOLDSTAR		
											TELECOMMUNICATION		
											CO.,LTD		
											(E71042)		
										▲ SH-4458	SAM HAN ELECTRIC		
											CO.		
											(E94013)		

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										(6 / 11)			
NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HWI PLC	HAI PLC	CTI PLC	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS	
	PRINTED WIRING	GLASSFIBER	MATSUSHITA	R-1781	94V-0	120+	200+	500	E81336	▲ C KX	CMK CORP	94V-0	
	BOARD	REINFORCED EPOXY	ELECTRIC								(E41363)		
		RESIN COPPER	WORK LTD										
		CLAD LAMINATES								▲ NE 2S	NIPPON ELEC	94V-0	
											CO., LTD		
											(E41166)		
										Σ TO ▲	SANYOH	94V-0	
											CO., LTD		
											(E52553)		
										E4A ▲ OR	GOLD STAR	94V-0	
										GSEP-2304A ▲	TELECOMMUNI -		
											CATION CO., LTD		
											(E71042)		
										㊦ 5 ▲	LIANG DAR	94V-0	
											TECHNOLOGY		
											CO.,LTD		
											(E166132)		
										㊦ H.C.I 113 ▲	PT.HITACHI	94V-0	
											CHEMICAL INDONESIA		
											(E41480)		

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														(9 / 11)		
NO	DESCRIPTION	BASE MATERIALS								PRINTED WIRING BOARD			NOTE			
		GENERIC I.D	MANUFACTURER	CAT. NO. OR GRADE	FLAME CLASS	HWI PLC	HAI PLC	CTI PLC	UL FILE NO	UL MARK	MANUFACTURER	FLAME CLASS				
		EPOXY RESIN OF	DOOSAN	*DS-7209						SH S1▲ or	SAM HAN	94V-0				
		COPPER CLAD	ELECTRO-							SH-1692▲	ELECTRONICS CO.,LTD					
		LAMINATED SHEETS	MATERIALS								(E94013)					
			CO., LTD													
										川 125X▲	SAEHAN ELECTRONICS	94V-0				
											CO., LTD					
											(E91463)					
										CJ4-V-0 ▲ or	CHEONG Ju ELECTRONICS	94V-0				
											CO., LTD					
											(E104487)					
										 55▲	Wonil Circuit	94V-0				
											CO., LTD					
											(E119680)					
										GCI 3AV0 ▲ SZ	GRAND CIRCUIT INDUSTRY	94V-0				
											SDN BHD					
											(E162032)					
		GLASSFIBER	NIKKAN	L-6514C2	94V-0	300+	200+	220	E46785	▲ C. 111XR	CMK CORP	94V-0				
		REINFORCED EPOXY	INDUSTRIES								(E41363)					
		RESIN COPPER	CO., LTD													
		CLAD LAMINATES								 H.C.I 58NI▲	PT.HITACHI	94V-0				
											CHEMICAL INDONESIA					
											(E41480)					

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